

# Modeling a Servo Motor System

# Definitions

- **Motor:** A device that receives a continuous (Analog) signal and operates continuously in time.
- **Digital Controller:** Discretizes the amplitude of the signal and also operates at discrete time (sample data).

# Continued...

- ***Position Sensor:*** Operates continuously in time but discretizes the amplitude.
- ***Power Amplifier:*** Power amplifier, which produces a continuous signal but operates at discrete times.

# Elements to be modeled

Amplifier

Motor & Load

Position Sensor

Controller



# Amplifier Motor Modeling

# Current or Torque Mode Amplifier

- In this type of operation mode, amplifier output current,  $I$  that is directly proportional to the input voltage  $V$  the proportionality factor  $K_a$

$$I = K_a V \longrightarrow \textcircled{1}$$

- Torque  $T_g = K_t I \longrightarrow \textcircled{2}$  where  $K_t \rightarrow$  *torque constant*

# Moment of Inertia of Solid Disc

- mass 'm' and radius 'r':

$$J = \frac{mr^2}{2}$$

*Torque = Force x Liver Arm*

$$T = Fr$$

- If J is total moment of inertia of load & motor,  $T_f$  is opposing friction,

$$J\alpha = T_f + T_g \longrightarrow \textcircled{3}$$

# Continued....

- Where  $\alpha$  is acceleration,

$$\alpha = \frac{d\omega}{dt}$$

- Where  $\omega$  is the velocity,

$$\omega = \int \alpha dt \rightarrow \text{Taking Laplace Transform} \rightarrow \omega = \frac{1}{s} \alpha \text{ --- (4)}$$

$$\omega = \frac{d\theta}{dt} \rightarrow \theta = \int \omega dt \rightarrow \text{Taking Laplace Transform} \rightarrow \theta = \frac{1}{s} \omega \text{ --- (5)}$$



# Combining equations 1 through 5

$$\theta = \frac{1}{s} \omega \longrightarrow = \left(\frac{1}{s}\right) \left(\frac{1}{s} \alpha\right) \longrightarrow = \frac{1}{s^2} \frac{T_g}{J}$$

*if  $T_f$  is neglected  $\rightarrow = \frac{1}{s^2} \frac{K_t I}{J}$*

$$\theta = \frac{1}{s^2} \frac{K_a K_t V}{J}$$

$$\frac{\theta}{V} = \frac{K_a K_t}{J s^2} \text{ --- (6)}$$

# Position Sensor Modeling

# Position Sensor Modeling

- Motor position is indicated by position sensor as signal 'c'.
- $K_f$  proportionality factor,  $K_f$  equals the number of units of feedback per one radian of rotation.
- Encoder provides the position, suppose an incremental encoder generates  $N$  pulses per revolution, that the encoder generates output.



# Continued...

- Channels A & B produces 1000 pulses for each encoder rotation.
- As two signals are shifted by one quarter of a cycle, the controller can divide each encoder cycle into four quadrant counts resulting in an effective resolution of  $4N$  counts per revolution or turn. Since each revolution is  $2\pi$  radians, the resulting encoder gain is

$$K_f = \frac{4N}{2\pi} \longrightarrow \textcircled{7}$$

# Model for Incremental Encoder:

$$K_f = \frac{4N}{2\pi} \longrightarrow \textcircled{7}$$
$$= \frac{4 \times 1000}{2\pi} = 636.537 \frac{\text{counts}}{\text{rev}}$$

- Thus, 1000 pulse per rev encoder has an equivalent gain of 636 counts/ revolution.

- Another common type of position sensor is the one of binary representation. Total number of positions per revolution is the model for this sensor is:

$$K_f = \frac{2^n}{2\pi} \text{ --- --- --- } \textcircled{8}$$

- For example- For Absolute encoder or resolver with 16-Bit binary position signal has a gain of:  $K_f = \frac{2^{16}}{2\pi} = 10,435 \text{ counts/radians}$

# Modeling a Controller

# Modeling a Controller

- The desired position signal is  $R(t)$  or simply 'R' actual position is 'C'. Thus position error 'E':

$$E = R - C$$

- This position error is used to generate the output signal that drives the motor.



# Continued...

- The proportional term  $x_p$ ,

$$x_p = (P)(E)$$

Error, input

Gain of the proportional  
part of the controller

# Continued...

- The derivative term  $x_d$ ,

$$x_d = (sD)(E)$$

Gain of derivative  
controller

Error, input

- The integral term  $x_i$ ,

$$x_i = \left( \frac{1}{s} I \right) E$$

Gain of the Integral controller

Error, input

- Sum of all three outputs,

$$x = x_p + x_d + x_i$$

- The Transfer function  $F(s)$ , relating the output 'x' to position error E is,

$$F(s) = \frac{x}{E} = P + sD + \frac{1}{s}I \text{ --- --- --- } PID \text{ Controller}$$

# Examples

- Example- Digital to Analog converter resolution, 8-16 bit. DAC having output voltage range -10 V to +10 V:

Solution

Output- -10 V to +10 V

Gain of DAC 'K', equal to the number of volts it produces per unit of 'x' input signal.

- DAC Resolution in 'n' bits, the DAC Gain equals:

A 12-Bit DAC has  $K=0.0048$  V/unit

$$K = \frac{20}{2^n} = \frac{20}{2^{12}} = 0.0048 \text{ V/unit}$$

$$\omega = \frac{1}{s} \alpha \rightarrow \theta = \frac{1}{s} \omega \rightarrow \theta = \frac{1}{s} \frac{1}{s} \alpha \rightarrow \theta = \frac{1}{s^2} \frac{T_g}{J}$$

$$= \frac{1}{s^2} \frac{K_t I}{J}$$

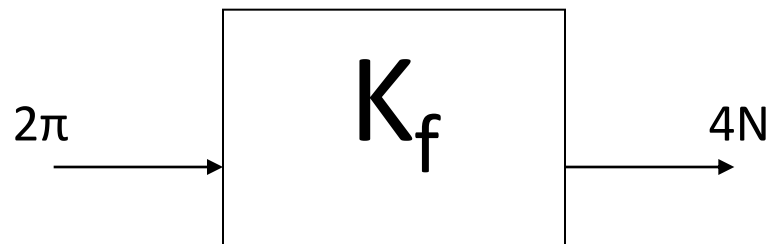
$$= \frac{1}{s^2} K_t K_a \frac{V}{J}$$

$$\frac{\theta}{V} = \frac{1}{s^2} \frac{K_t K_a}{J}$$

$$\frac{\omega}{U} = \frac{K_t}{s^2 J L + s J r + K_e K_t}$$

# Encoder Gain

$$K_f = \frac{4N}{2\pi}$$

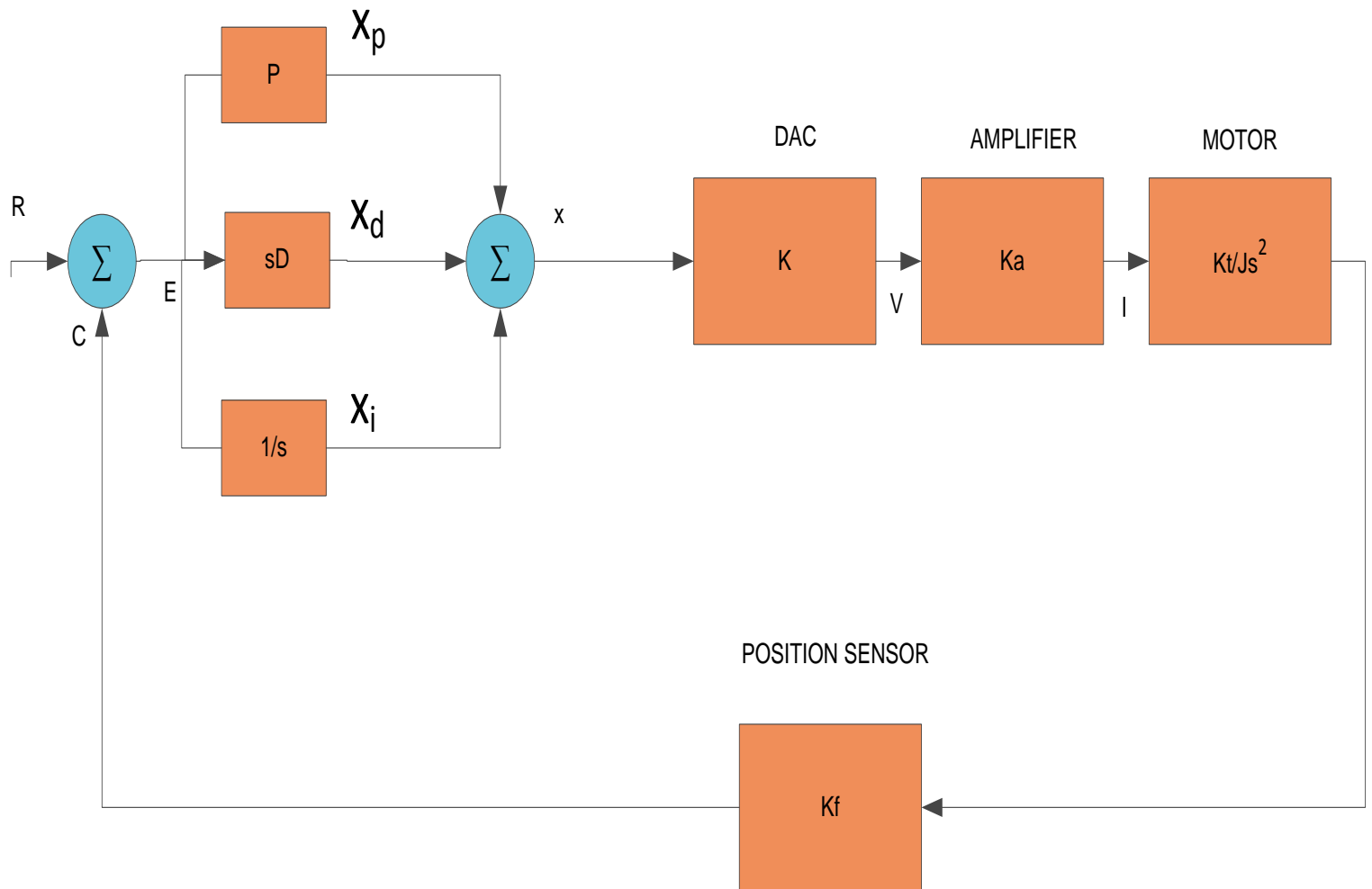


$$\left( \frac{4 \times 1000}{(2)(3.1428)} \right) = 636 \text{ counts/rad}$$





# A Servo Motor System



# System with Voltage Amplifier

- There are amplifier that are designed to produce a proportional output,  $N$ , rather than current,  $I$ . In this case, the amplifier is modeled as a voltage gain  $K_v$

$$U = K_v V \longrightarrow \textcircled{16}$$

- When the voltage  $U$  is applied to the motor, it produces a current,  $I$ , which depends on the motor velocity angular velocity  $\omega$ . The circuit equation of the motor is

$$U = rI + sLI + K_e \omega \longrightarrow \textcircled{17}$$

## *Note*

Motor Voltage includes three terms that represents three physical effects:

- $ri$ , represents the voltage across the resistance,  $r$ .
- $sLi$ , represents the voltage across the inductance,  $L$ .
- $K_e \omega$ , represents the emf induced by the motor that is function of ' $\omega$ ', angular velocity.

- The dynamic equation 3 can be represented in terms of  $\omega$  as follows:

$$J_{\alpha} + T_f = T_g$$

- Since from equation 4  $\omega = (1/s \alpha)$  therefore  $\alpha = s\omega$

$$Js\omega + T_f = T_g \rightarrow 18$$

- Thus we can that dynamic behavior of the motor depends in the operation mode of the amplifier as evidence from the models.

- Combining equation 2 and equation 18 and neglecting  $T_f$ , friction factor

$$Js\omega = T_g$$

$$Js\omega = K_t I$$

$$I = (1/K_t) (Js\omega) \text{---} \textcircled{19}$$

Combining equation 17 and equation 19

$$U = 1/K_t (s^2 J\omega L + sJr\omega + K_e K_t \omega) \text{---} \textcircled{20}$$

Now factoring  $\omega$

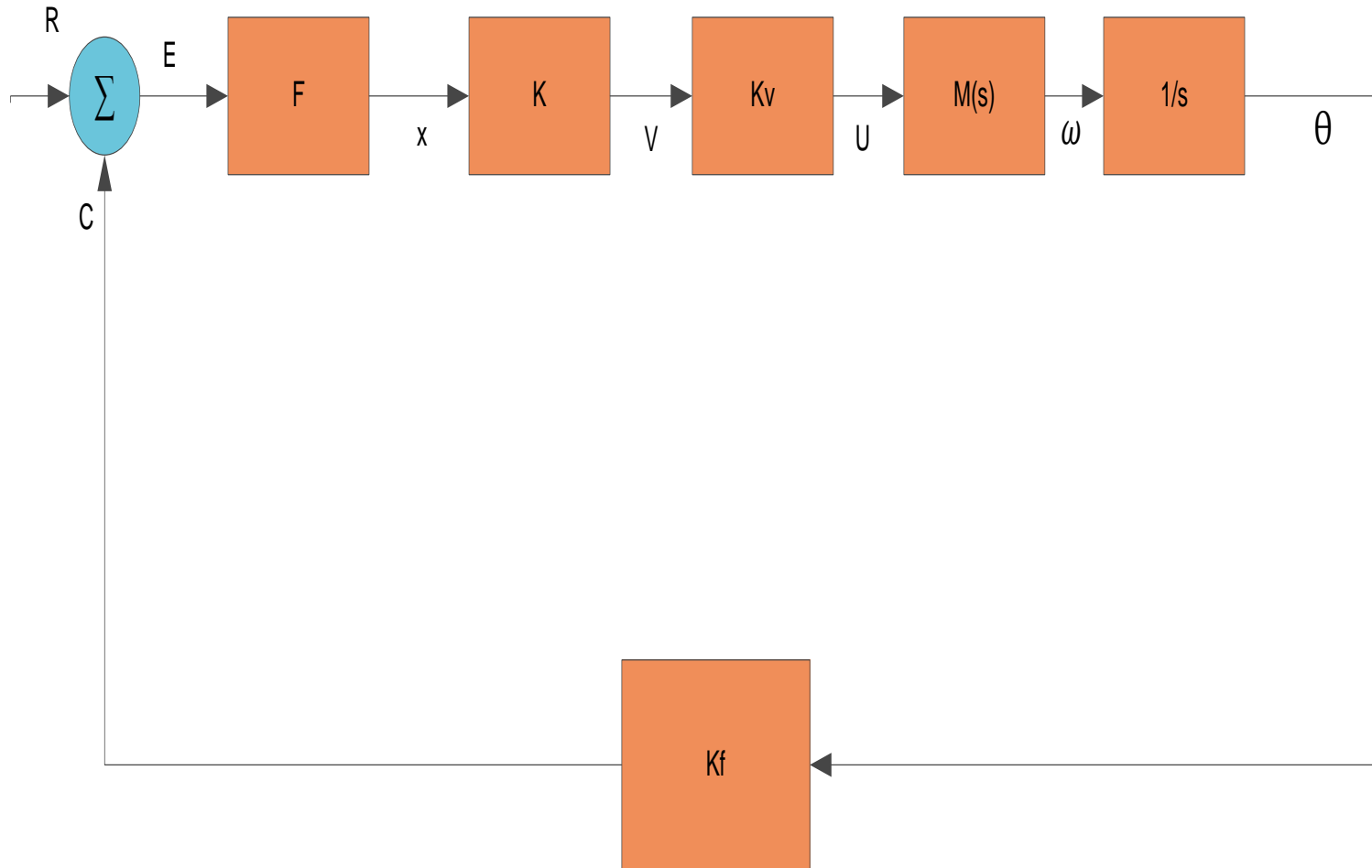
$$M(s) = \omega/U = K_t (s^2 J L + S J r + K_e K_t) \text{---} \textcircled{21}$$

Or,

$$M(s) = 1/(K_e (s T_m + 1) (s T_e + 1)) \text{---} \textcircled{22}$$

Where,  $T_m = J_r / (K_e K_t)$  and  $T_e = L/r$  ---  $\textcircled{23}$

# BLOCK DIAGRAM



- The overall transfer function representing the combined effect of the motor and the amplifier is derived by combining the equation 5, 16 and 22 which is as follows:

$$\Theta = (1/s) \omega \text{---} \textcircled{5}$$

$$U = K_v V \text{---} \textcircled{16}$$

$$M(s) = 1 / (K_e (sT_m + 1) (sT_e + 1)) \text{---} \textcircled{22}$$

$$\Theta / V = K_v / K_e s ((sT_m + 1) (sT_e + 1)) \text{-----} \textcircled{24}$$



# EXAMPLE 1

- **Amplifier:** Operating in the current mode with the current gain  $K_a$  of 0.6 amp per volt.
- **Motor-load:** Total amount of inertia,  $J = 2 \times 10^{-4}$  kg.m<sup>2</sup> and torque constant  $K_t = 0.12$  Nm/A.
- **Position Sensor:** The position sensor is an incremental encoder with 1000 lines per revolution producing a resolution of 4000 counts/revolution.
- **Motion Controller:** The motion controller has a 14-bit DAC, and the filter parameters are  $P=20$  and  $D=0.2$ .

# MATHEMATICAL MODEL

- $\Theta/V = K_a K_t / Js^2 = (0.6 \text{ A/V}) (0.12 \text{ Nm/A}) / (2 \times 10^{-4} \text{ kg.m}^2) s^2$   
 $= 360/s^2$
- The incremental position sensor, according to equation 7 is modeled as:

$$K_f = 4N/2\pi \approx 636 \text{ counts/radian}$$

- The gain of the DAC, K, is given by the equation 14 as:

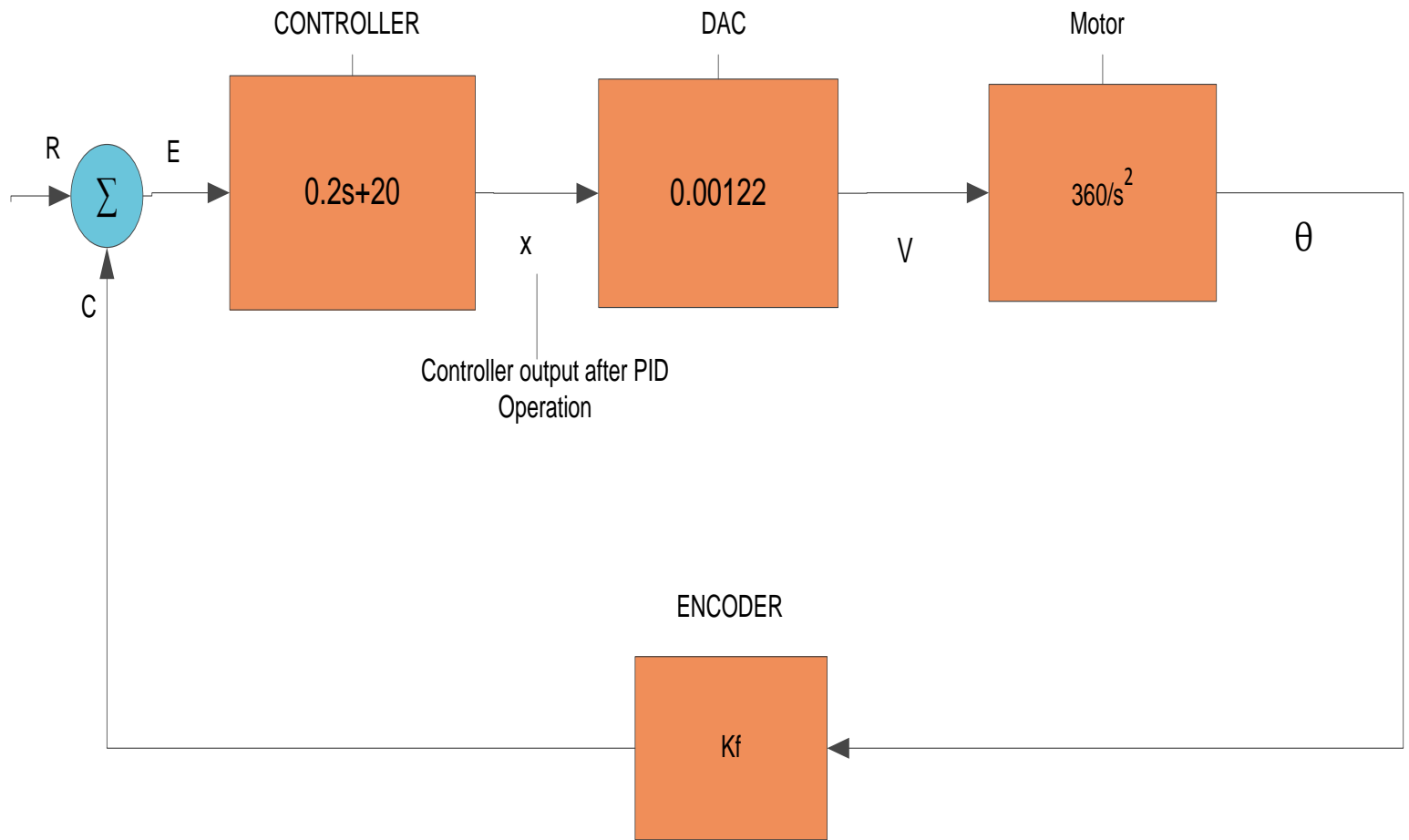
$$K = 20/2^{14} = 0.00122 \text{ Volts/Count}$$

- Motion controller sensor is given by the equation 10 and 12

$$X/E = P + sD = 20 + 0.2s$$



# Complete Mathematical Model



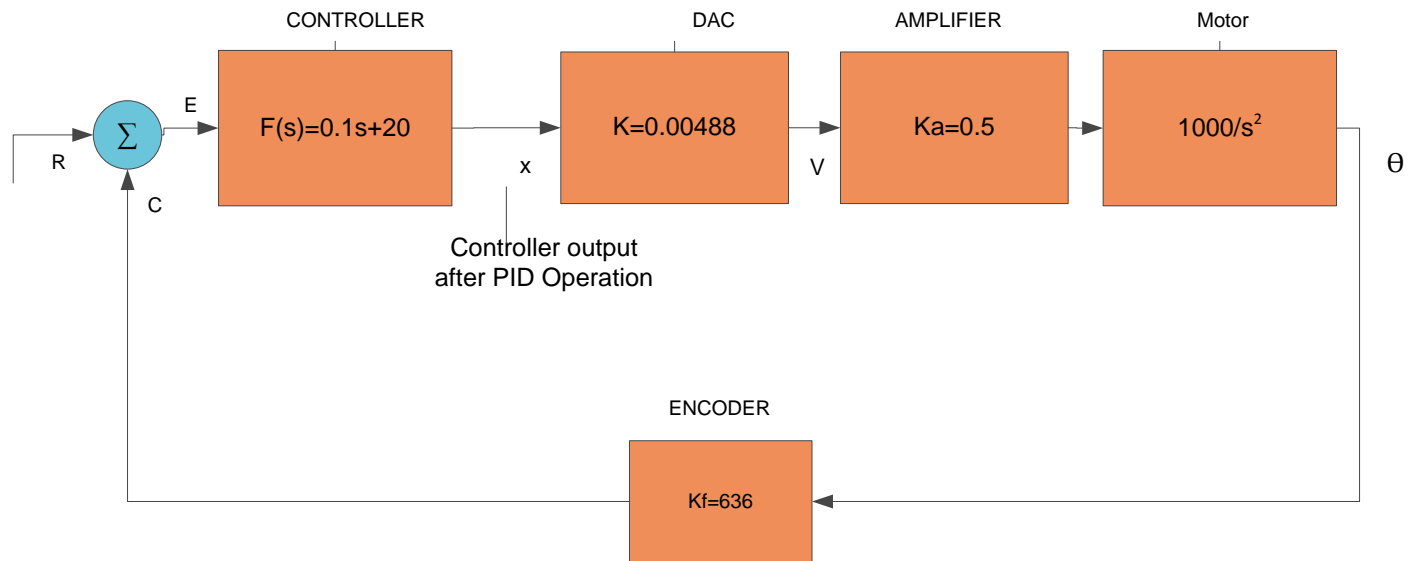
# EXAMPLE 2

<u>Parameter</u>	<u>Definition</u>
$K_t = 0.1 \text{ Nm/A}$	Motor Torque Constant
$J = 10^{-4} \text{ Kg.m}^2$	Moment of Inertia
$K_a = 0.5 \text{ A/V}$	Amplifier Gain
$K_f = 636 \text{ Counts/radian}$	Encoder Gain
$K = 0.00488 \text{ volts/count}$	DAC Gain
$P = 20$ (proportional constant)	
$D = 0.1$ (Derivative constant)	

# Solution

- Transfer Function of the Controller

$$F(s) = 20 + 0.1s$$



# Open-loop Transfer Function $L(s)$

- $L(s) = (\Theta/V) (K_f) (X/E) (K)$   
 $= (K_a K_t / Js^2) (K_f) (P + sD) (K)$   
 $= (1000/s^2) (636) (0.00488) (0.1s + 20)$
- $L(s) = (3103.68/s^2) (0.1s + 20)$

$$L(s) = (310.368s + 62073.6)/s^2$$

