## Question 1:

- a) What is the difference between a phase and a micro constituent?
- b) What are some limitations of phase diagrams?

## Question 2:

- i) Is it possible to have a copper-nickel alloy that, at equilibrium, consists of a liquid phase of composition 20 wt% Ni-80 wt% Cu and also an α phase of composition 37 wt% Ni-63 wt% Cu? If so, what will be the approximate temperature of the alloy? If this is not possible, explain why.
- ii) Briefly explain why, upon solidification, an alloy of eutectic composition forms a microstructure consisting of alternating layers of the two solid phases.

## Question 3:

Construct the hypothetical phase diagram for metals A and B between temperatures of 600°C and 1000°C given the following information (assume all phase boundaries are straight lines):

- The melting temperature of metal A is 940°C.
- The solubility of B in A is negligible at all temperatures.
- The melting temperature of metal B is 830°C.
- The maximum solubility of A in B is 12 wt% A, which occurs at 700°C.
- At 600°C, the solubility of A in B is 8 wt% A. One eutectic occurs at 700°C and 75 wt% B -25 wt%A.
- A second eutectic occurs at 730°C and 60 wt% B-40 wt% A.
- A third eutectic occurs at 755°C and 40 wt% B-60 wt% A.
- One congruent melting point occurs at 780°C and 51 wt% B-49 wt% A.
- A second congruent melting point occurs at 755°C and 67 wt% B-33 wt% A.
- The intermetallic compound AB exists at 51 wt% B-49 wt% A.
- The intermetallic compound  $AB_2$  exists at 67 wt% B-33 wt% A.

## Question 4:

Cite the phases that are present and the phase composition for the following alloy.

(1) 37 lbm Pb and 6.5 lbm Mg at 400 °C



# Question 5:

A 50 wt% Pb-50 wt% Mg alloy is slowly cooled from 700°C (1290°F) to 400°C (750°F). Use Magnesium-Lead Phase Diagram from Question 2.

- (a) At what temperature does the first solid phase form?
- (b) What is the composition of this solid phase?
- (c) At what temperature does the liquid solidify?

# Question 6:

Consider 1.0 kg of austenite containing 1.15 wt% C, cooled to below 727°C (1341°F).

(a) How many kilograms each of total ferrite and cementite form?

(b) How many kilograms each of pearlite and the proeutectoid phase form?

(c) Schematically sketch and label the resulting microstructure.