



# THERMAL PROPERTIES

## In this lecture we shall answer the following questions

- How does a material respond to heat?
- How do we define and measure...
  - heat capacity
  - coefficient of thermal expansion
  - thermal conductivity
  - thermal shock resistance
- How do ceramics, metals, and polymers rank?



# Heat Capacity

The heat capacity, C, of a system is the ratio of the heat added to, or withdrawn from the system, to the resultant change in the temperature:

$$C = q/\Delta T = \delta q/dT \text{ [J/mol-K]}$$

- ✎ This definition is only valid in the absence of .....
- ✎ Usually C is given as *specific heat capacity*, c, per gram or per mol
- ✎ New state of the system is not defined by T only, need to specify or constrain second variable:

- constant-volume heat capacity  $C_v = \left(\frac{\delta q}{dT}\right)_v$

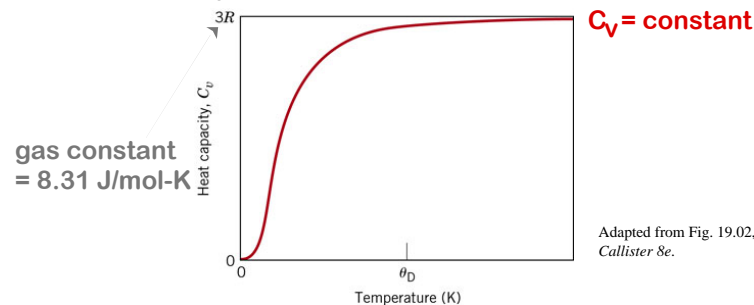
- constant-pressure heat capacity  $C_p = \left(\frac{\delta q}{dT}\right)_p$

cv and cp can be measured experimentally



# Heat Capacity Vs T

- Heat capacity
  - increases with temperature
  - reaches a limiting value of 3R



- Atomic view:
  - Energy is stored as atomic vibrations.
  - As T goes up, so does the avg. energy of atomic vibration.

Debye temperature (usually less than  $T_{room}$ )



# Theoretical Calculation of the Heat Capacity

- In 1819 Dulong and Petit found experimentally that for many solids at room temperature,  $c_v = 3R = \dots\dots\dots$

- Although  $c_v$  for many elements (e.g. lead and copper) at room temp. are indeed close to 3R,  $c_v$  values of silicon and diamond are significantly lower than 25J/K.mol.
- Low temp. measurements showed a strong temperature dependence of  $c_v$ . Actually,  $c_v = 0$  as  $T \rightarrow 0$  K.

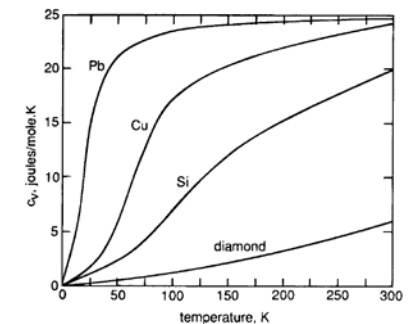


Figure 6.1: Gaskell 3<sup>rd</sup> ed.

Calculation of heat capacity of solids, as a f(T), was one of the early driving forces of the quantum theory. The first explanation was proposed by ..... in 1906.



## Theoretical Calculation of the Heat Capacity

- Although Einstein's treatment agrees with the trend of the experimental values, it was not exact.
- Einstein formula predicts faster decrease of  $c_v$  as compared with experimental data.
- This discrepancy is caused by the fact that the oscillators do not vibrate with a single frequency.

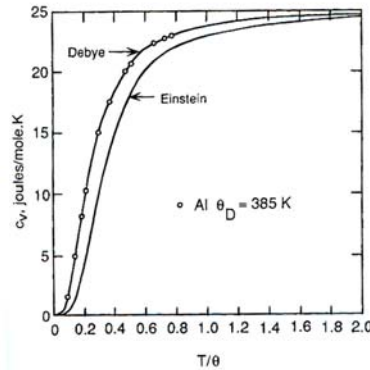
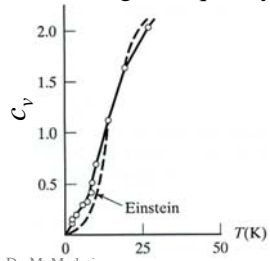


Figure 6.2: Gaskell 3<sup>rd</sup> ed.

Debye enhanced the model by treating the quantum oscillators as collective modes in the solid - phonons. And by considering that the oscillators vibrate with a range of frequencies.



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## Heat Capacity: Comparison

Material	$c_p$ (J/kg-K) at room T	$c_p$ : (J/kg-K) Specific Heat
• <b>Polymers</b>		<b><math>C_p</math>: (J/mol-K)</b>
Polypropylene	1925	
Polyethylene	1850	
Polystyrene	1170	
Teflon	1050	
• <b>Ceramics</b>		
Magnesia (MgO)	940	
Alumina (Al <sub>2</sub> O <sub>3</sub> )	775	
Glass	840	
• <b>Metals</b>		
Aluminum	900	
Steel	486	
Tungsten	138	
Gold	128	

Selected values from Table 19.1, Callister 8e.

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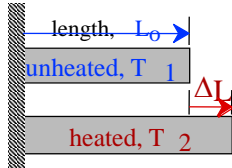
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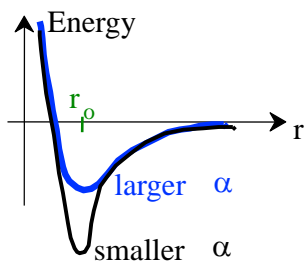
## Properties From Bonding: $\alpha$

- Coefficient of thermal expansion,  $\alpha$



coeff. thermal expansion

$$\frac{\Delta L}{L_0} = \alpha (T_2 - T_1)$$



$\alpha$  is larger if  $E_0$  is smaller.

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## Thermal Expansion

- Materials change size upon heating.

$$\frac{L_{\text{final}} - L_{\text{initial}}}{L_{\text{initial}}} = \alpha (T_{\text{final}} - T_{\text{initial}})$$

coefficient of thermal expansion (1/K)

- Atomic view: Mean bond length increases with T.

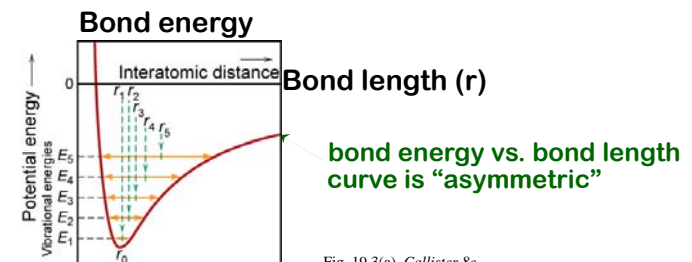


Fig. 19.3(a), Callister 8e.

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## Thermal Expansion: Comparison

↑ increasing  $\alpha_t$

Material	$\alpha_t$ ( $10^{-6}/^{\circ}\text{C}$ ) at room $T$
<b>Polymers</b>	
Polypropylene	145-180
Polyethylene	106-198
Polystyrene	90-150
Teflon	126-216
<b>Metals</b>	
Aluminum	23.6
Steel	12
Tungsten	4.5
Gold	14.2
<b>Ceramics</b>	
Magnesia (MgO)	13.5
Alumina ( $\text{Al}_2\text{O}_3$ )	7.6
Soda-lime glass	9
Silica (cryst. $\text{SiO}_2$ )	0.4

Q: Why does  $\alpha$  generally decrease with increasing bond energy?

Selected values from Table 19.1, Callister 6e.



## Thermal Conductivity

- General: The ability of a material to transfer heat.
- Quantitative:

heat flux ( $\text{J}/\text{m}^2\text{-s}$ )  $\rightarrow q = -k \frac{dT}{dx}$  ← temperature gradient

thermal conductivity ( $\text{J}/\text{m-K-s}$ )



- Atomic view: Atomic vibrations in hotter region carry energy (vibrations) to cooler regions.



## Thermal Conductivity: Comparison

↑ increasing  $k$

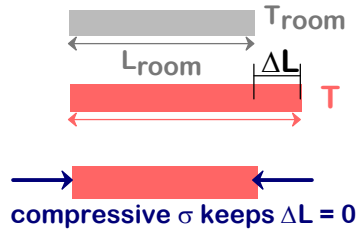
Material	$k$ ( $\text{W}/\text{m-K}$ )	Energy Transfer Mechanism
<b>Metals</b>		
Aluminum	247	atomic vibrations and motion of free electrons
Steel	52	
Tungsten	178	
Gold	315	
<b>Ceramics</b>		
Magnesia (MgO)	38	atomic vibrations
Alumina ( $\text{Al}_2\text{O}_3$ )	39	
Soda-lime glass	1.7	
Silica (cryst. $\text{SiO}_2$ )	1.4	
<b>Polymers</b>		
Polypropylene	0.12	vibration/rotation of chain molecules
Polyethylene	0.46-0.50	
Polystyrene	0.13	
Teflon	0.25	

Selected values from Table 19.1, Callister 6e.



## Example: Thermal Stress

- Occurs due to:
  - uneven heating/cooling
  - mismatch in thermal expansion.
- Example:
  - A brass rod is stress-free at room temperature ( $20^{\circ}\text{C}$ ).
  - It is heated up, but prevented from lengthening.
  - At what  $T$  does the stress reach  $172\text{MPa}$  (compression)?

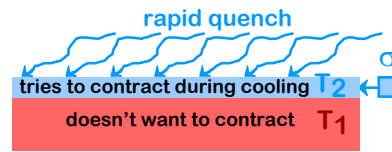


$$\frac{\Delta L}{L_{\text{room}}} = \epsilon_{\text{thermal}} = \alpha(T - T_{\text{room}})$$



## Thermal Shock Resistance

- Occurs due to uneven heating/cooling.
- Example: Assume top thin layer is rapidly cooled from  $T_1$  to  $T_2$ :



Tension develops at surface  

$$\sigma = -E\alpha(T_1 - T_2)$$

Temperature difference that can be produced by cooling:

$$(T_1 - T_2) = \frac{\text{quench rate}}{k}$$

Critical temperature difference for fracture (set  $\sigma = \sigma_f$ )

$$(T_1 - T_2)_{\text{fracture}} = \frac{\sigma_f}{E\alpha}$$

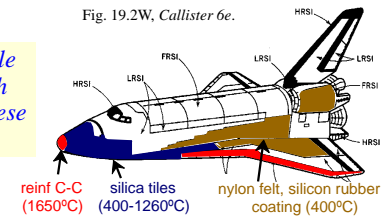
set equal

- Result:  $(\text{quench rate})_{\text{for fracture}} \propto \frac{\sigma_f k}{E\alpha}$
- Large thermal shock resistance when  $\frac{\sigma_f k}{E\alpha}$  is large.



## Space Shuttle Thermal Protection System

Is there a single material which satisfies all these requirements?



- Materials developed previously by the aerospace industry are ..... for the shuttle
- They are **too dense** or **non-reusable**

- Maintain the temperature on the inner airframe below certain temp. [eg., 175°C] for a maximum outer surface temperature of 1465°C.
- Remain usable for 100 missions, with a maximum turnaround time of 160 h.
- Provide and maintain an aerodynamically smooth outer surface.
- Be constructed of low-density materials.
- Withstand temperature extremes between -110°C and 1465°C.
- Be resistant to severe thermal gradients and rapid temperature changes.
- Be able to withstand stresses and vibrations that are experienced during launch, as well as thermally induced stresses imposed during temperature changes.
- Experience a minimum absorption of moisture and other contaminants during storage between missions.
- Be made to adhere to the airframe that is constructed of an aluminum alloy.

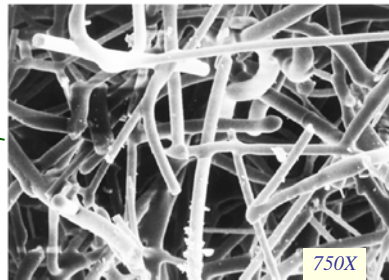


## Space Shuttle Thermal Protection System



FIGURE 23.17 Photograph showing the installation of thermal protection ceramic tiles on the Space Shuttle Orbiter.

- For regions that are exposed to higher temperature (400 to 1260°C);
- ceramic tiles (more complex) are used
- because ceramics are thermal insulators and can withstand high temperature.
- 24,300 tiles (70% or the exterior area)
- each tile is different



SEM micrograph of a Space Shuttle Orbiter ceramic tile showing silica fibers after sintering



## Summary

- A material responds to heat by:
  - increased vibrational energy
  - redistribution of this energy to achieve thermal equilibrium.
- Heat capacity:
  - energy required to increase a unit mass by a unit temp.
  - polymers have the ..... values.
- Coefficient of thermal expansion:
  - the stress-free strain induced by heating by a unit T.
  - polymers have the ..... values.
- Thermal conductivity:
  - the ability of a material to transfer heat.
  - metals have the ..... values.
- Thermal shock resistance:
  - the ability of a material to be rapidly cooled and not crack.
 Maximize  $\sigma_f k / E\alpha$ .



Next time:

**Magnetic Properties**