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*Institut für Angewandte Physik, Technische Hochschule Wien*

## X-Ray Measurements on Spinodal Decomposition in Cu-Ni Alloys

By

M. F. EBEL

The influence of a spinodal decomposition on the half-width and position of diffraction profiles is treated theoretically and proved by X-ray measurements on Cu-Ni alloys with different thermal history. The decomposition ranges from 10 to 90 at% at 250 °C.

Der Einfluß einer spinodalen Entmischung auf die Halbwertsbreite und Lage von Beugungsprofilen wird theoretisch behandelt und durch Röntgenstrahlungsmessungen an Cu-Ni-Legierungen mit unterschiedlicher thermischer Vorgeschichte überprüft. Die Entmischung überstreicht 10 bis 90 At% bei 250 °C.

### 1. Introduction

In certain cases X-ray measurements of Cu-Ni alloys with different thermal history have shown a line-broadening. In order to find an explanation for this effect the following investigations were done.

The alloys of the binary system Cu-Ni show complete solubility in the liquid and the solid range [1]. The non-existence of long-range-ordered alloys of the types  $\text{Cu}_3\text{Ni}$ ,  $\text{CuNi}$ , or  $\text{CuNi}_3$  is proved by measurements of specific heats [2] and electrical resistivity [3]. During the last ten years numerous papers [4 to 15] have been published, showing a tendency to clustering for concentrations between 30 and 70 at% approximately. There is also evidence [9, 11, 16] for the occurrence of spinodal decomposition causing the short-range order. The course of the spinodal curve is assumed to be comparable with that of the Au-Ni system, with a position of its maximum at 300 °C and 50 at%. As a rough approximation the spinodal decomposition can be described by a sinusoidal distribution of the concentration [17, 18], but from a periodic fluctuation of the concentration a formation of side-bands in the diffraction patterns should be expected [19, 20]. A periodicity with long wavelengths is connected with a migration of the satellites against the main lines, thus causing a broadening. From Guinier's [21] treatment of possible diffraction effects the case of a disorder with correlation at large distances seems to be applicable to the present problem. Based on this model the shift and broadening of the X-ray diffraction profiles is discussed.

### 2. Theory

The concentration dependence of the lattice parameter  $a(c)$  of Cu-Ni alloys can be approximated by a parabola:

$$a(c) = a_{\text{Cu}} - (a_{\text{Cu}} - a_{\text{Ni}}) c - 4 \Delta (1 - c) c. \quad (1)$$

$\Delta$  is the deviation of  $a(c)$  from Vegards law at  $c = 0.5$ . In the direction of the cube axes the variation of the concentration  $c$  is given by

$$c = c_0 + A \sin \frac{2\pi x}{B}. \quad (2)$$

The maximum deviation  $A$  from the mean concentration  $c_0$  of the alloy is found in equal distances  $B$ . From equations (1) and (2) the lattice parameter  $a_x$  at position  $x$  is

$$a_x = a_0 + [8 \Delta c_0 - 4 \Delta - (a_{\text{Cu}} - a_{\text{Ni}})] A \sin \frac{2\pi x}{B} + 4 \Delta A^2 \sin^2 \frac{2\pi x}{B}. \quad (3)$$

$a_0$  is the lattice parameter of the alloy of concentration  $c_0$  without spinodal decomposition (see equation (1)). The mean deviation  $\delta\bar{a}$  of  $\delta a = a_x - a_0$  is found by integration:

$$\delta\bar{a} = \frac{1}{B} \int_0^B \delta a \, dx = 2 \Delta A^2. \quad (4)$$

This result neglects the partial compensation of the lattice parameter fluctuations by elastic strains. In the system Cu-Ni a value of  $\delta\bar{a} < 1 \times 10^{-4} \text{ \AA}$  is calculated for  $A = 0.06$  (6 at%), that means a lattice parameter difference of at maximum  $1 \times 10^{-4} \text{ \AA}$  between the statistical arrangement and the spinodal decomposed state.

The broadening of the lines due to a periodic concentration profile can be found as follows: A Cauchy intensity distribution of the undistorted line profile with a half-width  $b_0$  is assumed:

$$i(\theta) = \frac{i_{\text{max}}}{1 + \frac{4}{b_0^2} (\theta - \theta_0)^2}. \quad (5)$$

The resulting profile  $I(\theta)$  is the sum of profiles located at different angles  $\theta_0$  and with different values of  $i_{\text{max}}$ :

$$I(\theta) = \frac{1}{B} \int_0^B \frac{i_{\text{max}}}{1 + \frac{4}{b_0^2} \left( \theta - \arcsin \frac{\lambda \sqrt{h_i h_l}}{2 a_x} \right)^2} dx. \quad (6)$$

For the used experimental arrangement (X-ray diffractometer, filtered CuK radiation) the half-width  $b_0$  of the undistorted (111) CuK $\alpha$  profiles has been

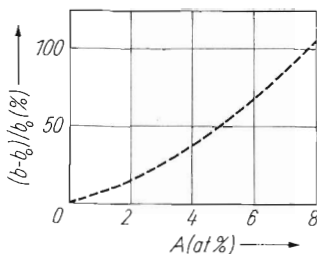


Fig. 1. Dependence of line-width  $b$  of the (111) CuK diffraction profiles on decomposition  $A$

found to be  $0.065$  ( $^\circ\theta$ ). An evaluation of  $b$  (half-width according to the decomposed state) from equation (6) can be done by the use of a computer. In Fig. 1 the increase  $(b - b_0)/b_0$  in dependence of  $A$  is presented. The effect of line-broadening is, as compared with the lattice parameter variation, much higher.

### 3. Experimental Results and Discussion

The above-mentioned results have been experimentally verified. In an induction furnace different alloys from high-purity copper and nickel (99.99%) were molten under argon atmosphere in alumina crucibles. After homogenization at  $1000$   $^\circ\text{C}$  (one week) the alloys were heated up for 24 h  $50$   $^\circ\text{C}$  below their solidifying temperature in order to produce a sufficient number of thermal vacancies. By a rapid quench ( $\approx 10^4$  deg  $\text{s}^{-1}$ ) these vacancies were frozen-in at room temperature. The following heat treatment at  $250$   $^\circ\text{C}$  for 50 h caused migration of the vacancies and spinodal decomposition of the alloys. From the quenched state the reference values  $a_0$  and  $b_0$  were obtained, and after decomposition the  $a$ - and  $b$ -values. The results can be seen from Table 1 and Fig. 2.

Table 1  
Lattice parameter of a  
50 at% Cu-50 at% Ni alloy in  
the quenched and decomposed  
state

lattice parameter $a$ ( $\text{\AA}$ )	
quenched	decomposed
3.570 <sub>2</sub>	3.570 <sub>4</sub>
3.570 <sub>2</sub>	3.570 <sub>4</sub>
3.569 <sub>9</sub>	3.570 <sub>2</sub>
3.569 <sub>9</sub>	3.570 <sub>3</sub>
3.570 <sub>0</sub>	3.570 <sub>4</sub>
3.570 <sub>0</sub>	3.570 <sub>2</sub>

Table I contains results of six independent measurements of the lattice parameters of an alloy with 50 at% of both copper and nickel. In spite of the limited accuracy of  $\pm 1 \times 10^{-4}$   $\text{\AA}$  the predicted increase of  $a$  after spinodal decomposition can be recognized. The line-broadening is, as mentioned before, much better observable. From Fig. 1 and 2 the values of  $A(c)$  can be deduced, as shown in

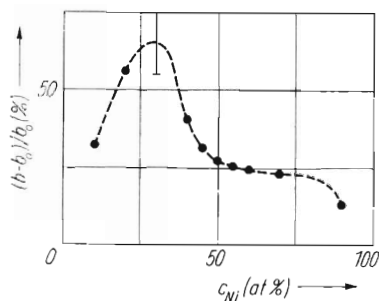


Fig. 2. Measured line-width  $b$  after decomposition as a function of concentration  $c_{\text{Ni}}$

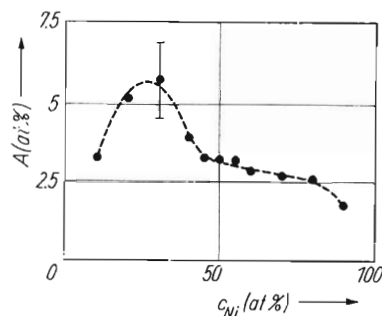


Fig. 3. Decomposition  $A$  depending on concentration  $c_{\text{Ni}}$

Fig. 3. It is interesting to see that the decomposition ranges from 10 to 90 at% with its maximum value of  $A$  at 30 at% Ni. Perhaps this is an explanation for earlier works [5, 22], assuming a long-range order of the type  $\text{Cu}_3\text{Ni}$ . Also the dependence of the magnetic moment at low temperatures, as discussed by Robbins et al. [10], can be understood much better. A formation of short-range order for alloys with comparable low copper contents has also been suggested by Roberts and Barrand [15] from measurements of magnetomechanical damping. A further description of the spinodal range is impossible, since at temperatures higher than 300 °C no decomposition occurs and at temperatures lower than 200 °C the vacancy migration is insufficient to cause decomposition.

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