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# Study of the Ag–In–Te ternary system I. Description of the triangle $Ag_2Te-In_2Te_3-Te$

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#### Abstract

The phase diagram of the  $Ag_2Te-In_2Te_3-Te$  system was studied by DTA, DSC and XRD methods. Three ternary phases are observed in the quasi-binary  $Ag_2Te-In_2Te_3$  section:  $AgIn_5Te_8$ , which presents a congruent melting point at 725°C and a solid-solid transition at 699°C, with tetragonal structure for the two varieties;  $Ag_3In_{97}Te_{147}$ , which presents a cubic structure, melts incongruently at 672°C; AgInTe<sub>2</sub>, which crystallizes in a chalcopyrite-type structure at room temperature, undergoes a solid-solid transition at 410/475°C and a binary peritectic decomposition at 650°C. The eutectic valleys are drawn, and the nature and the location of the ternary invariants are given. Eight ternary invariants were found: two ternary eutectics points, five transitory ternary peritectic points and one metatectic point. No liquid–liquid miscibility gap and no glassy region are observed. © 1999 Elsevier Science S.A. All rights reserved.

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### 1. Introduction

Ternary silver chalcogenide glasses are known to present ionic conductivity. In order to find glassy regions, when chalcogen is tellurium, we have previously investigated, in a series of papers, the Ag-M-Te ternary phase diagrams, where M=Ga [1], Ge [2] and As [3].

No thermal study has been thoroughly realized of the ternary Ag–In–Te system. Therefore, we found it interesting to devote a study to this system in order to determine the composition of the different crystalline phases and that of the ternary invariants, the traces of the eutectic valleys and the regions of liquid–liquid miscibility gaps originating from the binary systems Ag–Te and In–Te.

The  $Ag_2Te-In_2Te_3$  section has earlier been studied [4–6]. However, the authors disagree about the numbers and the compositions of phases which exist on this line. They agree about the existence of the phase AgInTe<sub>2</sub>.

As the  $Ag_2Te-In_2Te_3$  section is a quasi-binary one, the Ag-In-Te system can be divided by this section into two independent sub-systems: a triangle,  $Ag_2Te-In_2Te_3-Te$ ,

and a quadrilateral,  $Ag-Ag_2Te-In_2Te_3-In$ . In this paper, we report the results obtained for the triangle. Our study lends support to the existence of three ternary compounds: one,  $AgIn_5Te_8$ , which melts congruently, and two,  $Ag_3In_{97}Te_{147}$  and  $AgInTe_2$ , which undergo peritectic decompositions. We could not identify any ternary liquid–liquid miscibility gap or glassy region. A study of the quadrilateral  $Ag-Ag_2Te-In_2Te_3-In$  will be presented in a following paper [7].

### 2. Materials and methods

The ternary Ag–In–Te system was studied by differential thermal analysis (DTA), differential scanning calorimetry (DSC) and X-ray diffraction (XRD) methods.

The differential thermal analyzer included a furnace and a Netzsch autotimer associated to a Linseis recorder. The thermocouples used were made of Pt–Pt (10% Rh). The heating rate was 5°C min<sup>-1</sup>. The analyzer was standardized by the fusion temperatures of the elements: Ag,  $T_f=962$ °C; Zn,  $T_f=420$ °C; and Sn,  $T_f=232$ °C. To realize the differential calorimetric analysis we used a DSC Setaram 111 at a heating rate of 1°C min<sup>-1</sup>. Calibrations

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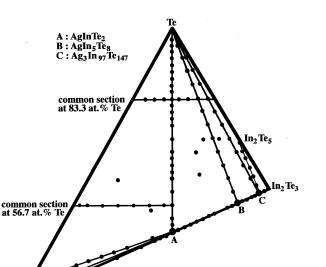


Fig. 1. Triangulation of the  $Ag_2Te-In_2Te_3-Te$  system (black dots represent compositions studied).

Ag<sub>5</sub>Te<sub>3</sub>

Ag1 oT

Ag<sub>2</sub>Te

were performed by the elements: Sb,  $T_f = 631^{\circ}$ C; Pb,  $T_f = 328^{\circ}$ C; Sn,  $T_f = 232^{\circ}$ C; and In,  $T_f = 157^{\circ}$ C.

The X-ray diffraction studies of ground samples were performed at room temperature by a CGR diffractometer using the radiation Cu K $\alpha$ . At a variable temperature, studies were performed with a Guinier-Lenné's camera using the Seemann–Bohlin geometric arrangement.

The primary materials used had the following purity grade: Ag and Te 99.999%; In 99.99%. Blendings of these elements in small blocks or in wires were introduced into an evacuated  $(10^{-3} \text{ Torr})$  silica ampoule. The preparations were thereafter put in a muffle furnace where they were progressively heated up to 1000°C. They remained at this temperature for 18 h to favor a complete combination of the elements and to give homogenous alloys. Then, they were either slowly cooled or annealed at a suitable temperature for a month or even longer. More than 100 syntheses have been realized (Fig. 1).

#### 3. Bibliographic data on the binary systems

#### 3.1. The Ag–Te binary system (Fig. 2)

Fig. 2 shows that the system Ag–Te [8] has two eutectics, the first one at a temperature of 353°C with a content of 66.7 at.% Te, the second one at a temperature of 869°C with a content of 12.5 at.% Te. This system also contains a liquid–liquid miscibility gap between the compositions 13.5 and 30.3 at.% Te. The monotectic invariant has a temperature of 881°C.

This binary system presents three phases: (1)  $Ag_2Te$ , with a congruent melting point at 960°C, presents two

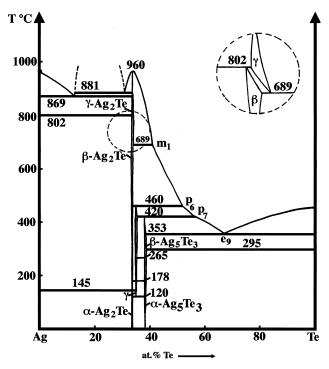


Fig. 2. Phase diagram of the Ag–Te binary system according to Kracek et al. [8].

phase transitions: the first one at 145°C ( $\alpha \rightleftharpoons \beta$ ) and the second one at 689/802°C ( $\beta \rightleftharpoons \gamma$ ); the  $\beta$  and the  $\gamma$  phases present solid miscibility regions. At 689°C, the  $\gamma$  phase is characterized by the following binary metatectic reaction (formulas of phases written in brackets correspond to solid miscibility regions):

 $\operatorname{Liq} \mathbf{m}_1 + \langle \beta A g_2 T e \rangle \rightleftharpoons \langle \gamma A g_2 T e \rangle$ 

(2) Ag<sub>1.9</sub>Te, ' $\gamma$  phase', is stable in the interval from 120 to 460°C with a peritectic decomposition and undergoes a transition at 178°C; (3) Ag<sub>5</sub>Te<sub>3</sub> also presents a peritectic decomposition at 420°C with a transition at 265/295°C.

#### 3.2. The In–Te binary system (Fig. 3)

Our results correspond to the phase diagram described by Grochowski et al. [9]. However, we could not confirm the existence of the  $In_3Te_5$  phase.

This binary system shows a eutectic at 427°C, with a composition of 88 at.% Te and a monotectic invariant at 423°C linked with the presence of a liquid–liquid miscibility gap between the compositions 2.3 and 27.6 at.% Te.

To confirm the nature of the invariant which exists in the zone rich in indium we used the DSC method which is more precise and more sensitive at low thermal effects than the DTA method. Indeed, the invariant is located at the temperature of 157.4°C that is higher than the melting

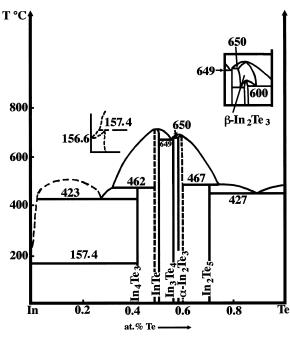


Fig. 3. Phase diagram of the In-Te binary system.

point of indium (156.63°C). The invariant shows a peritectic reaction.

This binary system contains several phases,  $In_3Te_4$ ,  $In_2Te_5$  and  $In_4Te_3$  with peritectic decompositions at 650, 467 and at 462°C, respectively. Two other phases InTe and  $In_2Te_3$  melt congruently at 696 and at 667°C, respectively.

# 3.3. The $Ag_2Te-In_2Te_3$ section (Fig. 4)

The phase diagram of the  $Ag_2Te-In_2Te_3$  system has been described by Chiang et al. [4]. They showed the existence of four compounds:  $AgIn_3Te_5$  which melts congruently at 699°C and presents a large solid miscibility region;  $AgIn_9Te_{14}$ ,  $Ag_3In_{37}Te_{57}$  and  $AgInTe_2$  which undergo peritectic decompositions at 694, 686 and 658°C, respectively. These authors attributed chalcopyrite-type structures to the three compounds  $AgIn_3Te_5$ ,  $AgIn_9Te_{14}$ and  $AgInTe_2$ .

Mayet and Roubin [5] studied the same system but limited their study to the interval between AgInTe<sub>2</sub> and In<sub>2</sub>Te<sub>3</sub>. They confirmed the existence and the structure type of AgInTe<sub>2</sub> and AgIn<sub>9</sub>Te<sub>14</sub> and identified a new phase, Ag<sub>3</sub>In<sub>97</sub>Te<sub>147</sub>, which crystallizes in the c.f.c. system. However, they did not obtain evidence for the existence of the congruent phase AgIn<sub>3</sub>Te<sub>5</sub>.

Palatnik and Rogacheva [6] disagreed with these conclusions and obtained only evidence for the existence of AgInTe<sub>2</sub>. They also found a new compound  $AgIn_5Te_8$ .

We have recently resumed the study of this same section [10] and we confirmed the existence of the three ternary compounds (Fig. 4): (1)  $AgIn_5Te_8$ , which melts congruently at 725°C and which presents a large miscibility region. Thus, we lend support to the result of Palatnik and

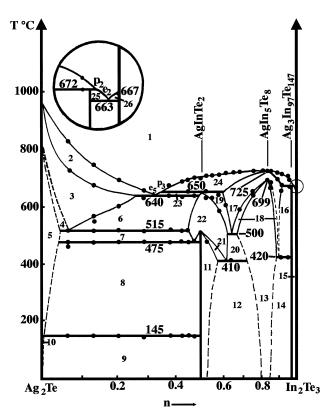


Fig. 4. Phase diagram of the Ag2Te-In2Te3 quasi-binary section.

Rogacheva [6]; (2)  $Ag_3In_{97}Te_{147}$  (found by Chiang et al. [4]) which melts incongruently at 672°C and which presents a cubic structure; (3) AgInTe<sub>2</sub> (found by Chiang et al. [4], by Mayet and Roubin [5] and by Palatnik and Rogacheva [6]) which melts incongruently at 650°C and which presents a chalcopyrite-type structure with a miscibility region. However, we could not find any evidence for the existence of the compounds  $AgIn_3Te_5$ ,  $Ag_3In_{37}Te_{57}$  and  $AgIn_9Te_{14}$  proposed by Chiang et al. [4]. Table 1 gives the phase equilibria in the regions spanned by the  $Ag_2Te-In_2Te_3$  section.

# 4. The Ag<sub>2</sub>Te–In<sub>2</sub>Te<sub>3</sub>–Te ternary system

### 4.1. Triangulation of the system (Fig. 1)

The triangulation is achieved at room temperature by an X-ray diffraction analysis of samples obtained by slow cooling. As  $Ag_2Te$ ,  $In_2Te_3$  and  $AgIn_5Te_8$  melt congruently,  $Ag_2Te-In_2Te_3$  and  $AgIn_5Te_8-Te$  are quasi-binary sections which define two subternary systems. We obtained thus evidence for two sub-ternaries: (1)  $In_2Te_3-AgIn_5Te_8-Te$ , which contains three secondary triangles, (2)  $Ag_2Te-Te-AgIn_5Te_8$ , which contains four triangles of invariance. Except the two common sections the lines in Fig. 1, which are either invariant or quasi-binaries lines, are defined by the Guertler method [11].

Table 1 Phase equilibria in the regions contained in the  $Ag_{2}Te-In_{2}Te_{3}$  section

Region number	Phases
1	L
2	$L + \langle \gamma Ag_2 Te \rangle$
3	$\langle \gamma Ag_2 Te \rangle$
4	$\langle \gamma Ag_2 Te \rangle + \langle \beta Ag_2 Te \rangle$
5	$\langle \beta Ag_2 Te \rangle$
6	$\langle \gamma Ag_2 Te \rangle + \langle \beta Ag In Te_2 \rangle$
7	$\langle \beta Ag_2 Te \rangle + \langle \beta Ag In Te_2 \rangle$
8	$\langle \beta Ag_2 Te \rangle + \langle \alpha Ag In Te_2 \rangle$
9	$\langle \alpha Ag_2 Te \rangle + \langle \alpha Ag In Te_2 \rangle$
10	$\langle \alpha Ag_2 Te \rangle$
11	$\langle \alpha AgInTe_2 \rangle$
12	$\langle \alpha AgInTe_2 \rangle + \langle \alpha AgIn_5Te_8 \rangle$
13	$\langle \alpha AgIn_5 Te_8 \rangle$
14	$\langle \alpha AgIn_5Te_8 \rangle + Ag_3In_{97}Te_{147}$
15	$Ag_{3}In_{97}Te_{147} + In_{2}Te_{3}$
16	$\langle \beta Ag In_5 Te_8 \rangle + Ag_3 In_{97} Te_{147}$
17	$\langle \beta Ag In_5 Te_8 \rangle$
18	$\langle \alpha AgIn_5Te_8 \rangle + \langle \beta AgIn_5Te_8 \rangle$
19	$\langle \beta Ag In_5 Te_8 \rangle + \langle \beta Ag In Te_2 \rangle$
20	$\langle \beta AgInTe_2 \rangle + \langle \alpha AgIn_5Te_8 \rangle$
21	$\langle \alpha AgInTe_2 \rangle + \langle \beta AgInTe_2 \rangle$
22	$\langle \beta AgInTe_2 \rangle$
23	$L + \langle \beta AgInTe_2 \rangle$
24	$L + \langle \beta Ag In_5 Te_8 \rangle$
25	$L + Ag_{3}In_{97}Te_{147}$
26	$L + In_2Te_3$

In the text below the compositions are indicated by atomic ratios:  $n = \ln/(\ln + Ag)$  or  $n' = Te/(Ag + \ln + Te)$ .

#### 4.2. The $AgIn_5Te_8$ -Te quasi-binary section (Fig. 5)

Fig. 5 shows that two liquidus curves converge on the line located at 430°C at the point  $e_7$  (n'=0.93). As the peritectic valley  $U_2U_5$  crosses the AgIn<sub>5</sub>Te<sub>8</sub>–Te section, at its temperature maximum, the eutectic point  $e_7$  is a saddle point (Fig. 13). Further, as this section is adjacent to an element and to a congruent melting compound it is a quasi-binary section. Table 2 gives the phase equilibria in the regions located in this section.

# 4.3. The $Ag_3In_{97}Te_{147}$ -Te section (Fig. 6)

Fig. 6 shows that, at 424°C, the liquidus curve has its minimum point,  $\alpha_2$ , with a composition n'=0.9. The eutectic valley originating from  $e_7$  decreases into the triangle  $In_2Te_3-Ag_3In_{97}Te_{147}$ -Te and goes further towards the ternary peritectic U<sub>2</sub> located at 420°C (Fig. 13). The point  $\epsilon_2$  is the trace of the minimal tie line originating from AgIn<sub>5</sub>Te<sub>8</sub> and going towards U<sub>2</sub> (Table 3).

# 4.4. The $Ag_3In_{97}Te_{147}-In_2Te_5$ section (Fig. 7)

This section is bounded by two compounds which undergo peritectic decompositions,  $In_2Te_5$  and  $Ag_3In_{97}Te_{147}$ . Even if this section is a restricted region, it

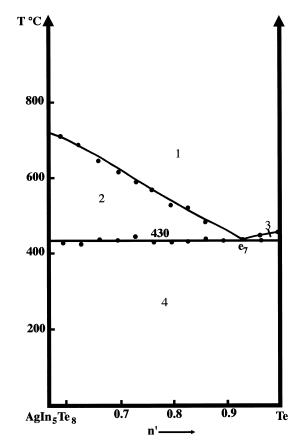


Fig. 5. Phase diagram of the AgIn<sub>5</sub>Te<sub>8</sub>-Te quasi-binary section.

is of high interest as it can confirm the laying out of the valleys and the temperatures of the ternary invariants (Fig. 13).

Three characteristic isothermal lines are observed. The first one, at 412°C, corresponds to the temperature of the ternary eutectic  $E_1$  equilibrium:

Liq.  $E_1 \rightleftharpoons Te + In_2Te_5 + Ag_3In_{97}Te_{147}$ 

The second one, at 420°C, corresponds to the transitory ternary peritectic invariant  $U_2$ :

$$\text{Liq. } \textbf{U}_2 + \textbf{AgIn}_5 \textbf{Te}_8 \rightleftharpoons \textbf{Ag}_3 \textbf{In}_{97} \textbf{Te}_{147} + \textbf{Te}$$

The third one, at  $445^{\circ}$ C, corresponds to the transitory ternary peritectic U<sub>1</sub>:

Liq.  $U_1 + In_2Te_3 \rightleftharpoons In_2Te_5 + Ag_3In_{97}Te_{147}$ 

Between the melting points of Ag<sub>3</sub>In<sub>97</sub>Te<sub>147</sub> and In<sub>2</sub>Te<sub>5</sub>

Table 2

Phase equilibria in the regions contained in the AgIn<sub>5</sub>Te<sub>8</sub>-Te section

Region number	Phases
1	L
2	$L + AgIn_5Te_8$
3	L+Te
4	$Te + AgIn_5 Te_8$

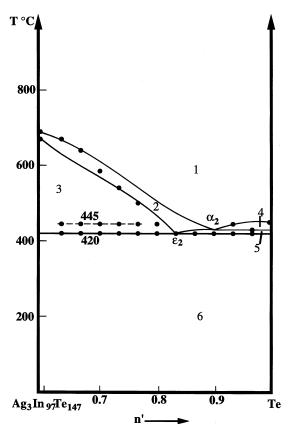


Fig. 6. Phase diagram of the Ag<sub>3</sub>In<sub>97</sub>Te<sub>147</sub>-Te section.

the liquidus curve decreases continuously with two discontinuities at  $\alpha_3$ , 670°C, and at  $\alpha'_3$ , 600°C. The first one, at point  $\alpha_3$ , at 670°C, corresponds to the crossing of the valley originating from p<sub>2</sub> going towards U<sub>2</sub> (Fig. 13). The second one, at point  $\alpha'_3$ , at 600°C, corresponds to the crossing of the valley originating from the quasi-binary eutectic e<sub>2</sub> and going towards the ternary peritectic U<sub>1</sub> (Table 4).

# 4.5. The $AgInTe_2$ -Te section (Fig. 8)

Two isothermal lines appear on this section. The first one, at 350°C, corresponds to the temperature of the ternary eutectic  $E_2$  equilibrium:

Liq. 
$$E_2 \rightleftharpoons Te + Ag_5 Te_3 + \langle \alpha AgInTe_2 \rangle$$

Table 3

Phase equilibria	in the regions	contained in	the $Ag_3In_{97}Te_{147}$	-Te section

Region number	Phases
1	L
2	$L + AgIn_5Te_8$
3	$L + AgIn_{5}Te_{8} + Ag_{3}In_{97}Te_{147}$
4	L+Te
5	$L + AgIn_5Te_8 + Te$
6	$Te + Ag_{3}In_{97}Te_{147}$

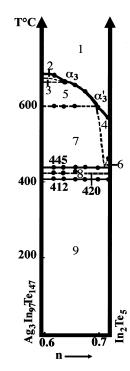


Fig. 7. Phase diagram of the  $Ag_3In_{97}Te_{147}-In_2Te_5$  section.

The second one, at 390°C, corresponds to the transitory ternary peritectic  $U_5$  equilibrium:

Liq.  $U_5 + \langle AgIn_5Te_8 \rangle \rightleftharpoons \langle AgInTe_2 \rangle + Te$ 

The liquidus curves converge on point  $\alpha_1$  located at 400°C, n' = 0.89. This point,  $\alpha_1$ , corresponds to the crossing of the valley originating from  $e_7$  and going down towards the transitory ternary peritectic  $U_5$  (Fig. 13). At the point  $\epsilon_1$  the section cuts the minimal tie-line originating from AgIn<sub>5</sub>Te<sub>8</sub> which goes through U<sub>5</sub>. The line AgInTe<sub>2</sub>-Te is bounded on one side by the compound AgInTe<sub>2</sub>, which undergoes a peritectic decomposition, and on the other side by the element Te. Thus, this line is not a quasi-binary line but an invariant line. Further, the X-ray diffraction analysis carried out on samples along this line gave mixtures of only these two extreme phases.

The slight extension of the miscibility region near

Table 4 Phase equilibria in the regions contained in the  $Ag_3In_{97}Te_{147}-In_2Te_5$ section

Region n	umber	Phases	
1		L	
2		$L + AgIn_5Te_8$	
3		$L + AgIn_5Te_8 + Ag_3In_{97}Te_{147}$	
4		$L + In_2Te_3$	
5		$L + Ag_{3}In_{97}Te_{147}$	
6		$L + In_2Te_3 + In_2Te_5$	
7		$L + In_{2}Te_{3} + Ag_{3}In_{97}Te_{147}$	
8	Ag <sub>3</sub> I	$n_{97}Te_{147} + In_2Te_5 + In_2Te_3$	
9		$Ag_{3}In_{97}Te_{147} + In_{2}Te_{5}$	

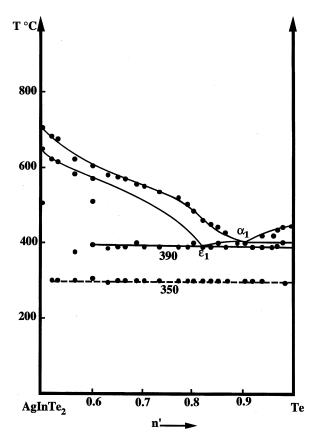


Fig. 8. Phase diagram of the AgInTe<sub>2</sub>-Te section.

AgInTe<sub>2</sub> on both sides of the  $Ag_2Te-In_2Te_3$  section made it very difficult to give a complete interpretation of the region rich in AgInTe<sub>2</sub>. The DTA analysis did not show any ternary solid-solid transitions in spite of a large number of experiments.

#### 4.6. The $Ag_5Te_3$ -AgInTe<sub>2</sub> section (Fig. 9)

This section is bound by the two compounds,  $Ag_5Te_3$ and  $AgInTe_2$ , which undergo incongruent melting at 420°C and 650°C, respectively. This invariant section gives us the temperatures of the two ternary invariants U<sub>3</sub> and U<sub>4</sub>. The first one, at 435°C, U<sub>3</sub>, is the ternary transitory peritectic invariant of the triangle  $Ag_2Te-Ag_{1,9}Te-AgInTe_2$ :

Liq. U<sub>3</sub> + 
$$\langle \beta Ag_2 Te \rangle \rightleftharpoons Ag_{19}Te + \langle AgInTe_2 \rangle$$

The second one, at 404°C,  $U_4$ , is the ternary transitory peritectic invariant of the triangle  $Ag_{1.9}Te-Ag_5Te_3-AgInTe_2$ :

Liq. 
$$U_4 + Ag_{1.9}Te \rightleftharpoons Ag_5Te_3 + \langle AgInTe_2 \rangle$$

As a binary metatectic point  $m_1$  exists in the binary Ag–Te system, it constrains the existence of a ternary metatectic point  $M_1$  with the equilibrium:

Liq. 
$$M_1 + \langle \gamma Ag_2 Te \rangle \rightleftharpoons \langle \beta Ag_2 Te \rangle + \langle AgInTe_2 \rangle$$

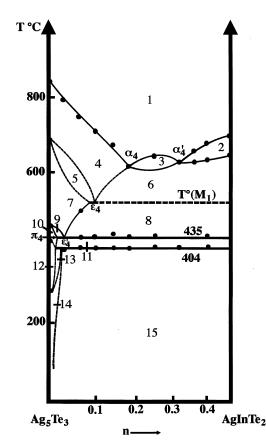


Fig. 9. Phase diagram of the  $Ag_5Te_3$ -AgInTe<sub>2</sub> section (dotted lines represent theoretical lines).

But the ternary solid–solid transitions of Ag<sub>2</sub>Te were not observed, so the temperature of M<sub>1</sub> could not be exactly determined. However, this temperature must be located between the temperatures of the point  $\alpha_4$  and that of the point U<sub>3</sub>: 435°C <  $T(M_1)$  < 620°C.

The valley originating from  $e_5$  at 640°C crosses this section at point  $\alpha_4$  (620°C) and continues its descent down to  $M_1$  (Fig. 13). At the point  $\epsilon_4$  the section cuts the minimal tie-line originating from  $\langle \gamma Ag_2 Te \rangle$ , which goes through  $M_1$ . Owing to the uncertainty in composition and in temperature of  $M_1$ , we cannot exactly localize the point  $\epsilon_4$ . At the point  $\epsilon'_4$  (435°C) the section cuts the minimal tie-line originating from  $\langle \beta Ag_2 Te \rangle$  and going through  $U_3$ . At the point  $\pi_4$  (435°C), the section cuts the edge of  $Ag_{1.9}Te-U_3$  which corresponds to the invariant plane  $U_3$ (Fig. 12). The peritectic valley originating from  $p_3$ (650°C) crosses this section at point  $\alpha'_4$  (630°C) and ends at  $U_5$  (390°C).

On account to the uncertainty of the temperature of  $M_1$ , on the one hand, and of the solid-solid transition of  $\langle Ag_5Te_3 \rangle$ , on the other hand the drawing of Fig. 9 is partly theoretical. Furthermore, the miscibility regions of both solid varieties of AgInTe<sub>2</sub> have been omitted in this figure. Table 5 gives the phase equilibria in the regions contained in this section.

Table 5 Phase equilibria in the regions contained in the  $Ag_5Te_3$ -AgInTe<sub>2</sub> section

Region number	Phases
1	L
2	$L + \langle \beta AgIn_5Te_8 \rangle$
3	$L + \langle \beta AgInTe_2 \rangle$
4	$L + \langle \gamma A g_2 T e \rangle$
5	$L + \langle \gamma A g_2 T e \rangle + \langle \beta A g_2 T e \rangle$
6	$L + \langle \gamma Ag_2 Te \rangle + \langle \beta AgInTe_2 \rangle$
7	$L + \langle \beta A g_2 T e \rangle$
8	$L + \langle \beta Ag_2 Te \rangle + \langle \alpha AgInTe_2 \rangle$
9	$L + \langle \beta Ag_2 Te \rangle + Ag_{1.9} Te$
10	$L + Ag_{1.9}Te$
11	$L + Ag_{1.9}Te + \langle \alpha AgInTe_2 \rangle$
12	$\langle \beta Ag_5 Te_3 \rangle$
13	$\langle \beta Ag_5 Te_3 \rangle + \langle \alpha Ag_5 Te_3 \rangle$
14	$\langle \alpha Ag_5 Te_3 \rangle$
15	$\langle \alpha Ag_5 Te_3 \rangle + \langle \alpha AgInTe_2 \rangle$

4.7. The common section at 83.3 at.% Te  $(Ag_{1.67}Te_{8.33} - In_{1.67}Te_{8.33})$  (Fig. 10)

A study of a section near  $U_5$  is necessary for the drawing of the eutectic valley  $e_7E_2$ , which stretches down passing through  $\alpha_1$  (Fig. 13). This section has two crossings, the first one at  $\alpha_5$  (378°C) and the second one at  $\alpha'_5$  (445°C). The point  $\alpha_5$  corresponds to the crossing of the eutectic valley  $U_5E_2$ .

From Te originate two ruled surfaces which are bounded by the eutectic valleys  $e_9E_2$  and  $U_5E_2$ . As the temperature decreases the section cuts the liquidus surfaces and produces the curves  $\epsilon_5 t$  and  $\epsilon_5 \alpha_5$ . At the point  $\epsilon_5$  the

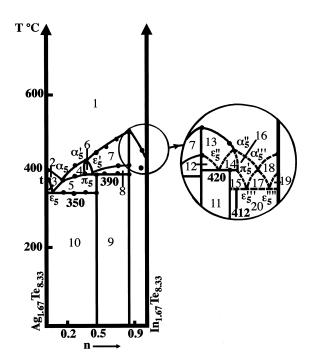


Fig. 10. Phase diagram of the common section at 83.3 at.% Te (dotted lines represent theoretical lines).

section cuts the minimal tie line originating from Te which goes through  $E_2$ . The point  $\alpha'_5$  corresponds to the crossing of the eutectic valley  $p_3U_5$ .

The section cuts four invariant planes: two eutectic planes  $E_1$  and  $E_2$  at 412 and 350°C, respectively, and two peritectic planes  $U_2$  and  $U_5$  at 420 and 390°C, respectively.

At the point  $\epsilon'_5$  the section cuts the minimal tie line originating from AgIn<sub>5</sub>Te<sub>8</sub> which goes through U<sub>5</sub>. At the point  $\pi_5$  the section cuts the edge AgInTe<sub>2</sub>–U<sub>5</sub> which corresponds to the invariant plane U<sub>5</sub> (Fig. 12).

As the liquidus shows a maximum at n=0.83 it confirms the quasi-binary type of the AgIn<sub>5</sub>Te<sub>8</sub>–Te section. As the region 0.83 < n < 1 is very restricted experimental interpretation becomes more difficult. Therefore, the drawing in the magnification which we show in Fig. 10 is theoretical. This drawing is justified from the necessary existence of the crossing of two valleys, the first one  $p_2U_2$  at  $\alpha''_5$  passing towards the ternary peritectic  $U_2$ , and the second one  $U_1E_1$  at  $\alpha'''_5$  passing towards the ternary eutectic  $E_1$ . Between  $\alpha'''_5$ , which is the crossing of the traces of the two liquidus surfaces, and the ternary eutectic plane  $E_1$ , at 412°C, traces are given of four ruled surfaces, which define three three-phase regions (regions 15, 17 and 19, Fig. 10).

At the point  $\epsilon''_5$  the section cuts the minimal tie line originating from AgIn<sub>5</sub>Te<sub>8</sub> which goes through U<sub>2</sub>. At the point  $\pi'_5$  the section cuts the edge Ag<sub>3</sub>In<sub>97</sub>Te<sub>147</sub>-U<sub>2</sub> which corresponds to the invariant plane U<sub>2</sub>. The two points  $\epsilon'''_5$  and  $\epsilon'''_5$  correspond to the intersection of the minimal tie lines originating from the compounds Ag<sub>3</sub>In<sub>97</sub>Te<sub>147</sub> and In<sub>2</sub>Te<sub>5</sub>, respectively. They are both going towards E<sub>1</sub>. Table 6 gives the phase equilibria in the regions contained in this section.

Table 6 Phase equilibria in the regions contained in the section at 83.3 at.% Te

Region number	Phases
1	L
2	$L + Ag_5Te_3$
3	$L + Ag_5Te_3 + Te$
4	$L + AgInTe_2$
5	$L + AgInTe_2 + Ag_5Te_3$
6	$L + AgInTe_2 + Te$
7	$L + AgIn_5Te_8$
8	$L + AgIn_5Te_8 + Te$
9	$AgInTe_2 + AgIn_5Te_8 + Te$
10	$AgInTe_2 + Ag_5Te_3 + Te$
11	$AgIn_{5}Te_{8} + Ag_{3}In_{97}Te_{147} + Te$
12	$L + AgIn_5Te_8 + Te$
13	$L + AgIn_5Te_8$
14	$L + Ag_{3}In_{97}Te_{147} + AgIn_{5}Te_{8}$
15	$L + Ag_{3}In_{97}Te_{147} + Te$
16	$L + Ag_{3}In_{97}Te_{147}$
17	$L + Ag_{3}In_{97}Te_{147} + In_{2}Te_{5}$
18	$L + In_2 Te_5$
19	$L + In_2Te_5 + Te$
20	$Ag_{3}In_{97}Te_{147} + In_{2}Te_{5} + Te$

# 4.8. The common section at 56.7 at.% Te $(Ag_{4.33}Te_{5.67} - Ag_{2.17}In_{2.17}Te_{5.67})$ (Fig. 11)

A study of a section between  $p_6$  and  $p_7$  is necessary for the drawings of the two valleys  $e_5E_2$  and  $p_3U_5$  (Fig. 13). It confirms the compositions of the ternary invariants  $U_4$  and  $E_2$  which are found in the triangle Te-Ag<sub>2</sub>Te-AgInTe<sub>2</sub>. At the points  $\epsilon_6$  and  $\epsilon'_6$  the section cuts two minimal tie lines. The first one originates from Ag<sub>5</sub>Te<sub>3</sub> and goes towards  $E_2$ . The second one originates from Ag<sub>1.9</sub>Te and goes towards  $U_4$ .

At the points  $\pi_6$  and  $\pi'_6$  the section cuts the edges of the two sections Ag<sub>5</sub>Te<sub>3</sub>-U<sub>4</sub> and AgInTe<sub>2</sub>-U<sub>4</sub>, respectively, which correspond to the invariant plane U<sub>4</sub> (Figs. 12 and 13).

At 427°C the eutectic valley originating from the binary eutectic point  $e_5$  crosses the section at point  $\alpha_6$  on its way down to the ternary transitory peritectic invariant  $U_4$  at 404°C (equilibrium given in Section 4.6). The point  $\alpha'_6$ , at 600°C, corresponds to the crossing of the eutectic valley originating from the binary peritectic point  $p_3$  going to the ternary peritectic  $U_5$  (Fig. 12).

The point  $\epsilon''_6$  is the crossing of the minimal tie line originating from AgInTe<sub>2</sub> going towards E<sub>2</sub>. Table 7 gives the phase equilibria in the regions contained in this section.

Fig. 12. Space view of the  $AgIn_5Te_8-Ag_2Te-Te$  sub-ternary system showing the invariant planes.

# 5. The evolution of the solid-liquid equilibria (Fig. 14)

The two valleys originating from the binary eutectic point  $e_2$  (663°C) and from the binary peritectic point  $p_4$  (467°C) decrease and join each other at the transitory peritectic point U<sub>1</sub>, where they give, at 445°C, the equilibrium already presented in Section 4.4.

The two valleys originating from the binary peritectic point  $p_2$  (672°C) and from the quasi-binary eutectic point  $e_7$  (430°C) meet each other at the peritectic point  $U_2$  (420°C) (equilibrium given in Section 4.4).

The eutectic valley originating from  $e_8$  (427°C) meets at  $E_1$  (412°C) the two valleys which come from the two peritectic points  $U_1$  and  $U_2$  (equilibrium given in Section 4.4).

The two valleys originating from the binary metatectic point  $m_1$  (689°C) and from the binary eutectic point  $e_5$  (640°C) join each other at the metatectic point  $M_1$  (equilibrium given in Section 4.4).

The two valleys originating from the ternary metatectic point  $M_1$  and from the binary peritectic point  $p_6$  (460°C) join each other at the peritectic point  $U_3$  (435°C) (equilibrium given in Section 4.6).

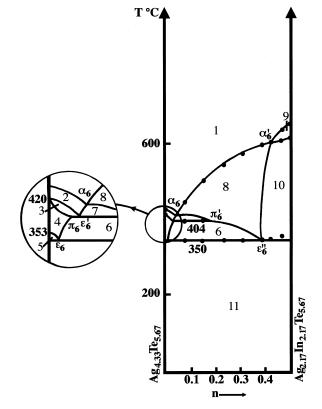
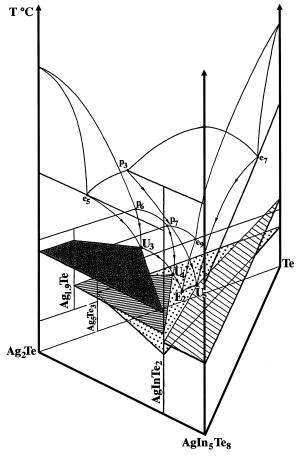


Fig. 11. Phase diagram of the common section at 56.7 at.% Te.



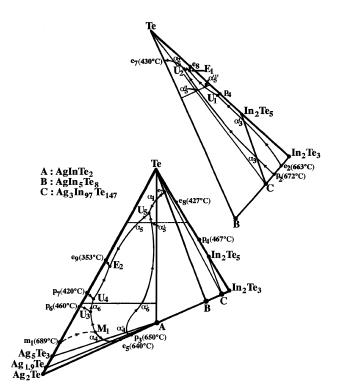


Fig. 13. Phase diagram of the Ag<sub>2</sub>Te-In<sub>2</sub>Te<sub>3</sub>-Te ternary system.

The two valleys originating from the peritectic point  $U_3$  and from the binary peritectic point  $p_7$  (420°C) join each other at the peritectic point  $U_4$  (404°C) (equilibrium given in Section 4.6).

The two valleys originating from the binary peritectic point  $p_3$  (650°C) and from the quasi-binary eutectic point  $e_7$  (430°C) join each other at the peritectic point  $U_5$  (390°C) (equilibrium given in Section 4.5).

The eutectic valley originating from the binary eutectic point  $e_9$  (353°C) meets at  $E_2$  (350°C) two valleys which come from the two peritectic points  $U_4$  and  $U_5$  (equilibrium given in Section 4.5).

Fig. 14 shows the evolution of the solid–liquid equilibria in the two triangles  $Ag_2Te-AgInTe_2-Te$  and  $AgInTe_2-In_2Te_3-Te$ . Below we give four solid–solid equilibria in the  $Ag_2Te-In_2Te_3$  quasi-binary section which are not included in Fig. 14. As mentioned in Section 4.5 and Section 4.6 the existence of miscibility regions for  $Ag_2Te$ ,  $AgInTe_2$  and  $Ag_5InTe_8$  made it very difficult to give a complete interpretation of the solid-state reactions. Thus, for these equilibria we cannot give the connections with the ternary solid–solid equilibria.

 $\langle \gamma Ag_2 Te \rangle \rightleftharpoons \langle \beta Ag_2 Te \rangle + \langle \beta Ag In Te_2 \rangle$  at 515°C

 $\langle \beta AgIn_5 Te_8 \rangle \rightleftharpoons \langle \alpha AgIn_5 Te_8 \rangle + \langle \beta AgIn Te_2 \rangle$  at 500°C

 $\langle \beta AgInTe_2 \rangle \rightleftharpoons \langle \beta Ag_2Te \rangle + \langle \alpha AgInTe_2 \rangle$  at 475°C

 $\langle \beta AgInTe_2 \rangle \rightleftharpoons \langle \alpha AgInTe_2 \rangle + \langle \alpha AgIn_5Te_8 \rangle$  at 410°C

Table 7Phase equilibria in the regions contained in the section at 56.7 at.% Te

Region number	Phases
1	L
2	$L + Ag_{1,9}Te$
3	$L + Ag_{1,9}Te + Ag_5Te_3$
4	$L + Ag_5Te_3$
5	$L + Ag_5Te_3 + Te$
6	$L + AgInTe_2 + Te$
7	$L + Ag_{1,9}Te + AgInTe_2$
8	$L + AgInTe_2$
9	$L + AgIn_5Te_8$
10	$L + AgIn_5Te_8 + AgInTe_2$
11	$AgInTe_2 + Ag_5Te_3 + Te$

### 6. Conclusion

The Ag–In–Te ternary system is characterized by the existence of the  $Ag_2Te-In_2Te_3$  quasi-binary section. This section divides the ternary system in two independent subsystems: the triangle  $Ag_2Te-In_2Te_3$ –Te, which is the purpose of this study, and the quadrilateral  $Ag-Ag_2Te-In_2Te_3$ –In which will be the purpose of a further paper [7].

In the triangle are found three ternary compounds, which are situated in the quasi-binary section  $Ag_2Te-In_2Te_3$ . The first one, AgInTe<sub>2</sub>, undergoes a peritectic decomposition at 650°C:

 $\langle AgInTe_2 \rangle \rightleftharpoons Liq. p_3 + \langle AgIn_5Te_8 \rangle$ 

The second one,  $AgIn_5Te_8$ , melts congruently at 725°C. The third one,  $Ag_3In_{97}Te_{147}$  undergoes a peritectic decomposition at 672°C:

 $Ag_{3}In_{97}Te_{147} \rightleftharpoons Liq. p_{2} + \langle AgIn_{5}Te_{8} \rangle$ 

The triangle  $Ag_2Te-In_2Te_3-Te$  is divided into two sub-ternary systems:  $Ag_2Te-AgIn_5Te_8-Te$  and  $AgIn_5Te_8-In_2Te_3-Te$ .

The first sub-ternary system is formed by four invariant triangles: (1) AgInTe<sub>2</sub>-AgTe-Ag<sub>1.9</sub>Te; (2) AgInTe<sub>2</sub>-Ag<sub>1.9</sub>Te-Ag<sub>5</sub>Te<sub>3</sub>; (3) AgInTe<sub>2</sub>-Ag<sub>5</sub>Te<sub>3</sub>-Te; (4) AgInTe<sub>2</sub>-Te-AgIn<sub>5</sub>Te<sub>8</sub>.

The second sub-ternary system is formed by three invariant triangles: (1)  $AgIn_5Te_8-Te-Ag_3In_{97}Te_{147}$ ; (2)  $Ag_3In_{97}Te_{147}-Te-In_2Te_5$ ; (3)  $Ag_3In_{97}Te_{147}-In_2Te_5-In_2Te_3$ .

The eight ternary invariant points, two eutectic points, five transitory peritectic points and one metatectic point, are localized in composition and in temperature. These invariant points are found near the two  $In_2Te_3$ -Te and  $Ag_2Te$ -Te edges. They define a large crystallization area for the  $AgIn_5Te_8$  congruent melting compound.

No ternary liquid-liquid miscibility gap and no glassy region are identified.

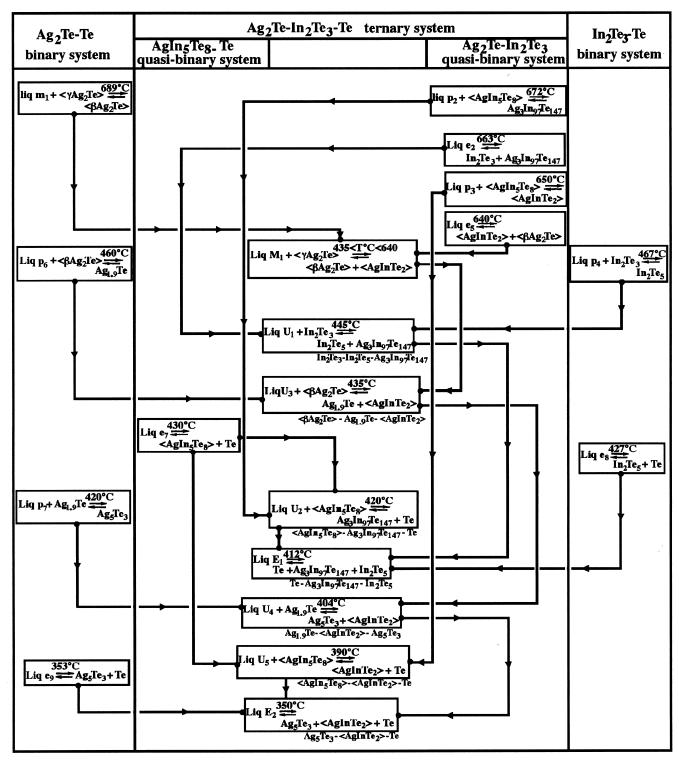


Fig. 14. Liquid-solid equilibria in the  $Ag_2Te-In_2Te_3-Te$  system.

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