



**Rolls-Royce**



UNIVERSITÉ  
**Concordia**

UNIVERSITY

# **Liquid Impingement Erosion: Modeling Droplet Impacts onto Elastic Solids**

Numerical Modeling Team:

Dr. Ali Dolatabadi, Mohsen N. Marzbali

October 3, 2013

# Outline

- Milestones
- Deliverables
- Introduction
- Methodology
- Results
- Conclusions

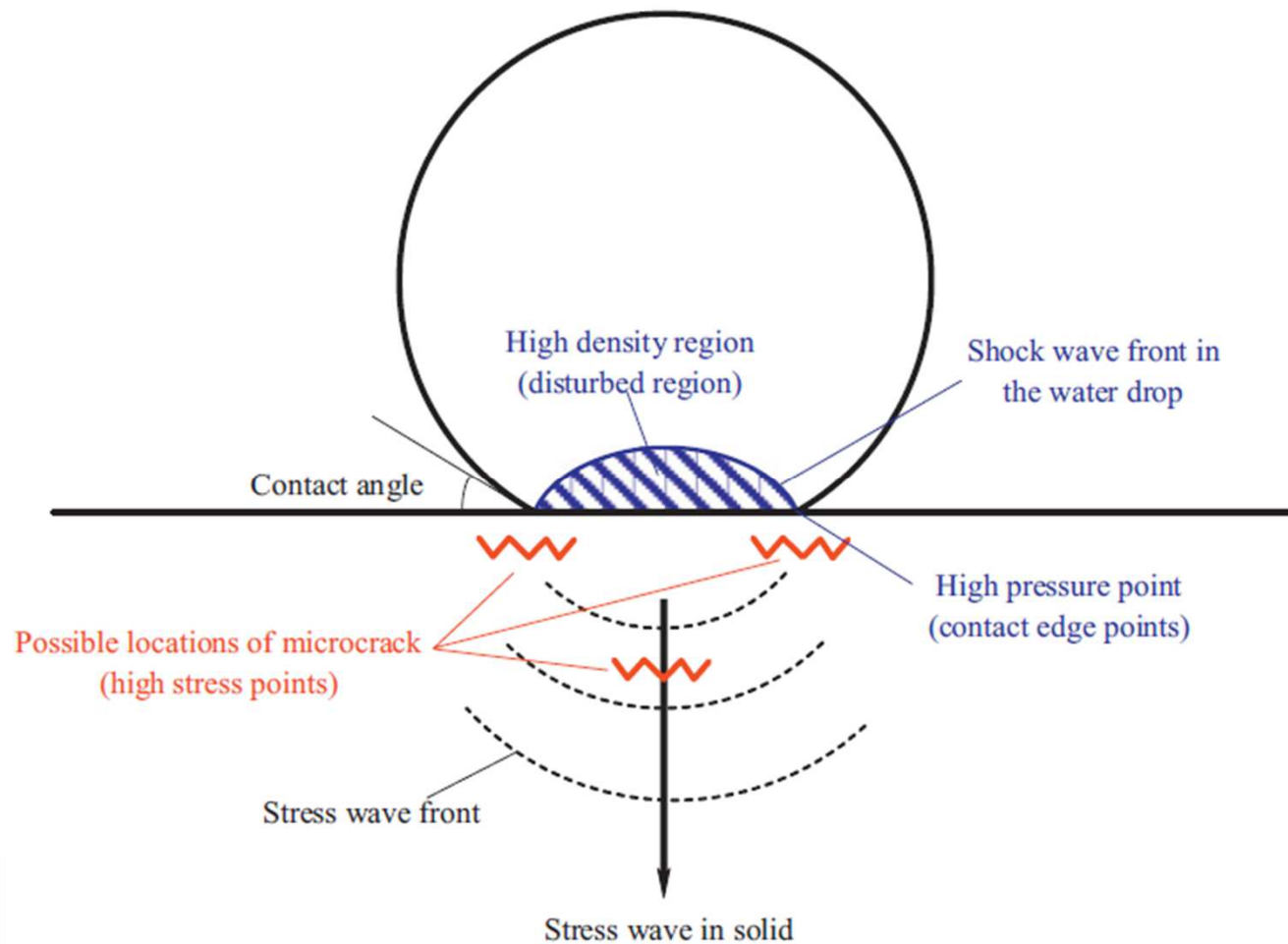
# Key milestones

- **Incompressible FSI Model:**
  - Incompressible VOF coupled with elastic solid solver
  - 2-way coupling approach
  
- **Compressible FSI Model:**
  - Compressible VOF solver with a rigid substrate
  - 1-way coupling approach
  
- **Elastic Solid Model:**
  - Isotropic Ti64 substrate

# Deliverables

- **Compressible fluid modeling:**
  - ✓ 3D simulation using compressible VOF model
  - ✓ Impact velocity up to 500 m/s
  - ✓ Droplet size range of 50-1000  $\mu\text{m}$
- **Elastic solid modeling:**
  - ✓ Ti64 substrate (isotropic material)
  - ✓ Response to the impact pressure generated by the droplet impingement
  - ✓ Resolving the stress components in the solid substrate in elastic mode
  - ✓ Compare the peak stress component with critical material threshold

# High speed drop impact



Li et al., 2008

# Governing equations, compressible fluid

Continuity: 
$$\frac{\partial \rho_f}{\partial t} + \nabla \cdot (\rho_f \mathbf{V}_f) = 0$$

Momentum: 
$$\frac{\partial (\rho_f \mathbf{V}_f)}{\partial t} + \nabla \cdot (\rho_f \mathbf{V}_f \otimes \mathbf{V}_f) = \nabla \cdot \boldsymbol{\sigma}_f + \rho_f \mathbf{g}$$

Equation of state: 
$$\rho_f = \rho_{f_0} + p_f \psi$$

Fluid stress tensor: 
$$\boldsymbol{\sigma}_f = -p_f \mathbf{I} + \mu_f (\nabla \mathbf{V}_f + \nabla \mathbf{V}_f^T)$$

# Equation of state

- Air: Ideal gas law @ isothermal condition

$$\rho_f = \rho_{f_0} + p_f \psi, \quad \psi : \text{compressibility factor}$$

$$\rho_{f_0} = 0, \psi = \frac{1}{RT} \approx 10^{-5} \Rightarrow p = \rho RT$$

- Water: Tait's equation of state

$$\frac{p_f + B}{p_a + B} = \left( \frac{\rho_f}{\rho_{f_0}} \right)^N$$

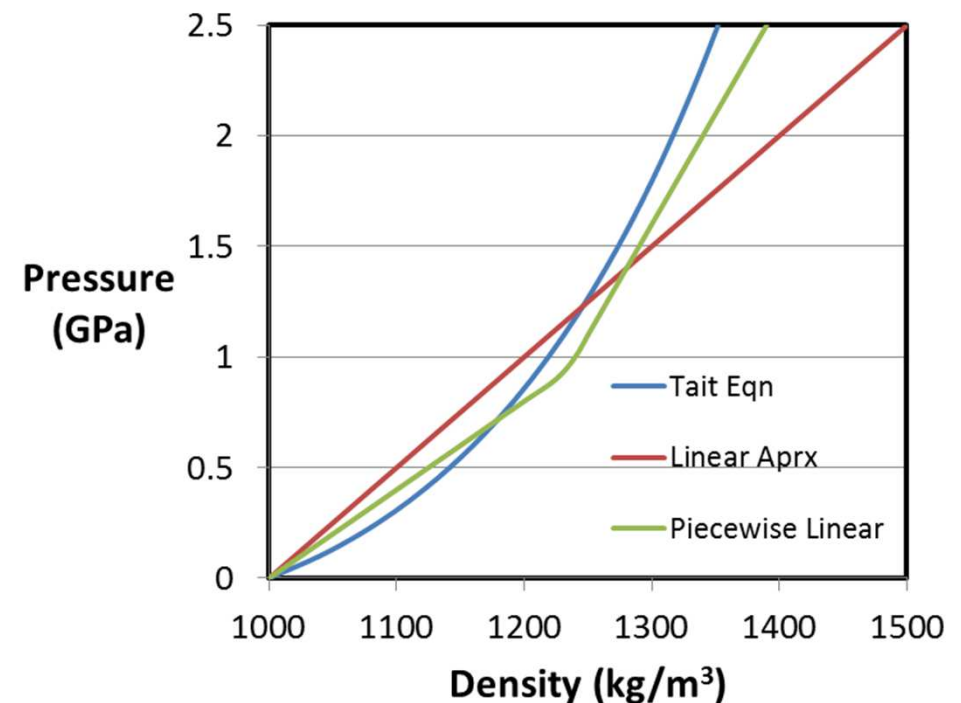
$$B = 300 \text{ MPa}, p_a = 0.1 \text{ MPa}, N = 7.415$$

- Linear approximation:

$$\rho_f = \rho_{f_0} + p_f \psi$$

$$\rho_{f_0} = 1000, \psi = 10^{-7}$$

$$\rho_f = \rho_{f_0} + p_f \psi$$



# Volume of Fluid method

- Liquid volume fraction:

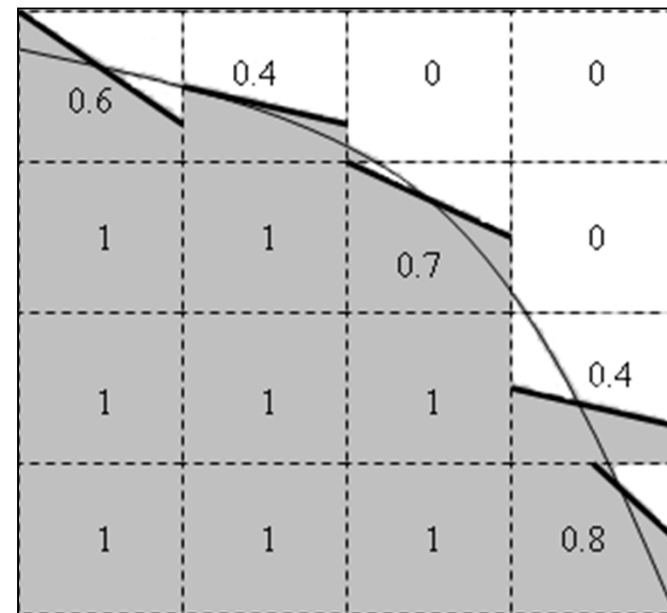
$$\begin{cases} \alpha_i = 0 & \text{Gas phase} \\ 0 < \alpha_i < 1 & \text{Interface} \\ \alpha_i = 1 & \text{Liquid phase} \end{cases}$$

- VOF Advection:

$$\frac{\partial \alpha_l}{\partial t} + \nabla \cdot (V_f \alpha_l) = 0$$

- Interface Reconstruction method:

*Piecewise Linear Interface Calculation (PLIC) of Youngs (1982)*





# Numerical scheme

- Solver: compressible VOF
- Segregated solver and fixed system of grids
- 2<sup>nd</sup> order accuracy in space and time
- Pressure-velocity coupling → Pressure-Implicit with Splitting of Operators (PISO) method
- Adaptive time step based on CFL initially set to 0.1

## Governing equations, elastic solid

Elastic deformation: 
$$\rho_s \frac{\partial V_s}{\partial t} + \rho_s \nabla \cdot (V_s \otimes V_s) = \nabla \cdot \sigma_s + \rho_s g$$

Solid stress tensor: 
$$\sigma_s = \frac{1}{J} F (\lambda_s (tr S) I + 2\mu_s S) F^T$$

Deform. grad. tensor: 
$$F = I + \nabla U_s$$

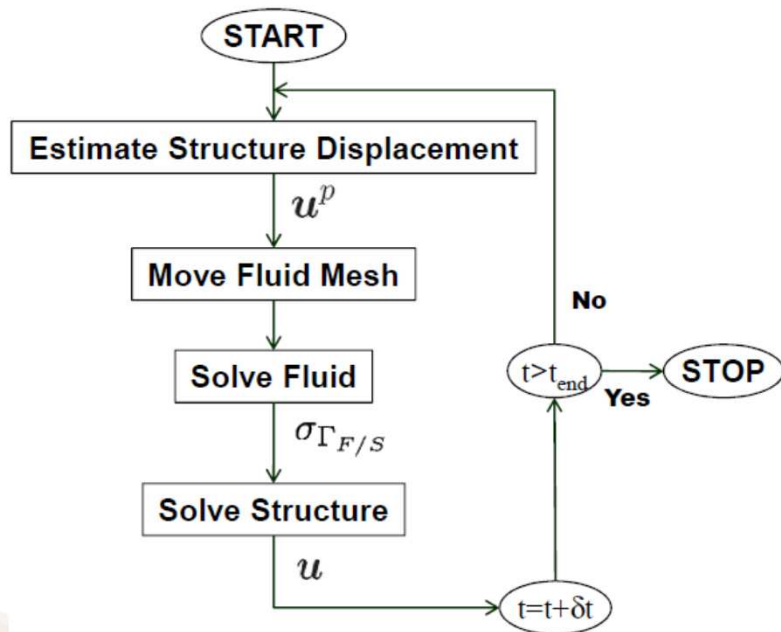
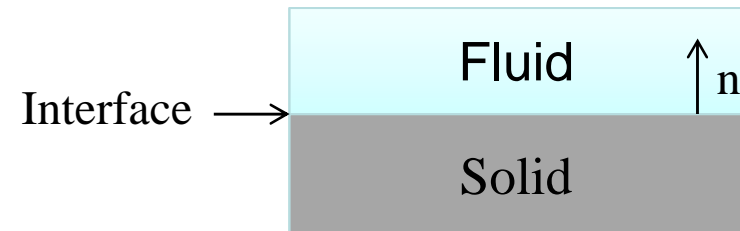
St. Venant-Kirchhoff: 
$$S = \frac{1}{2} (F^T F - I)$$

Lamé coefficients: 
$$\lambda_s = \frac{\nu_s E}{(1 + \nu_s)(1 - 2\nu_s)} \quad \mu_s = \frac{E}{2(1 + \nu_s)}$$

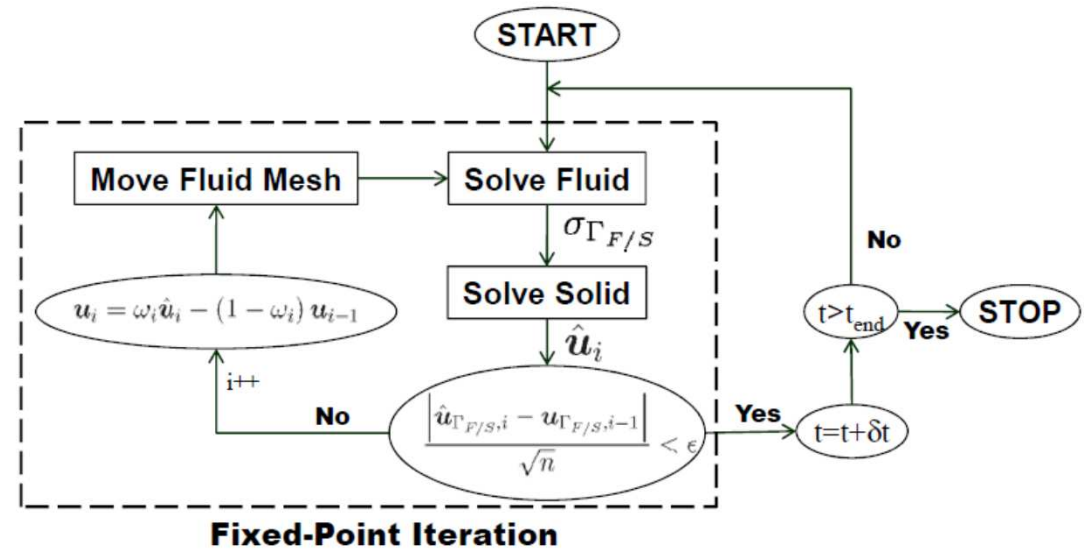
# Fluid-solid coupling at interface

Force balance:  $\sigma_s n = \sigma_f n$

No-slip condition:  $V_s = V_f$

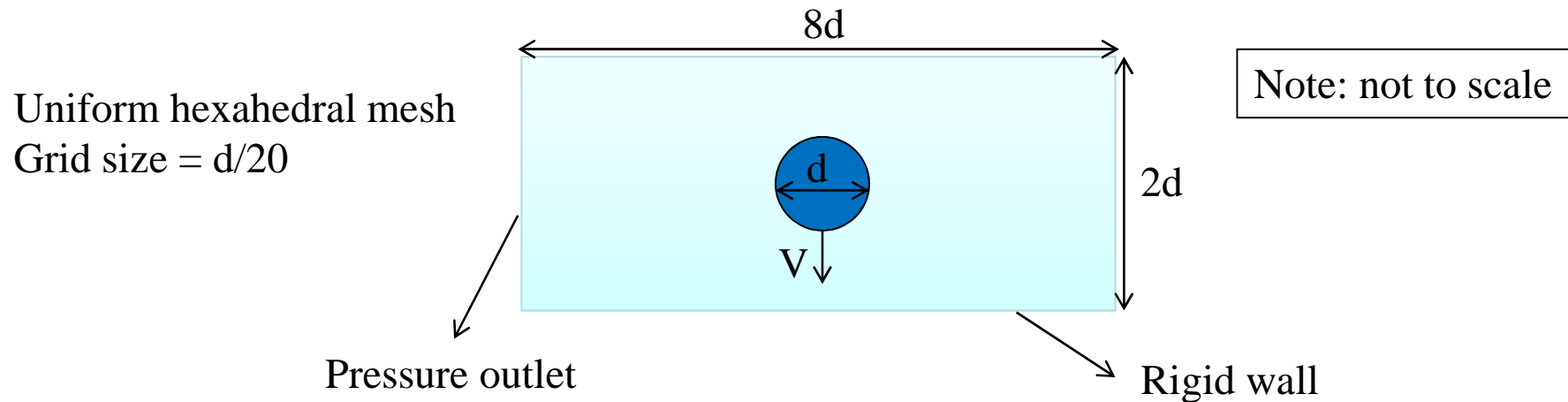


1-way coupling



2-way coupling

# Domain & boundary conditions (fluid)



Fluid initial properties	Air	Water
Density ( $\text{kg/m}^3$ )	1	1000
Kinematic viscosity ( $\text{m}^2/\text{s}$ )	$1.48\text{e-}05$	$1\text{e-}06$
Surface tension ( $\text{N/m}$ )	-	0.07

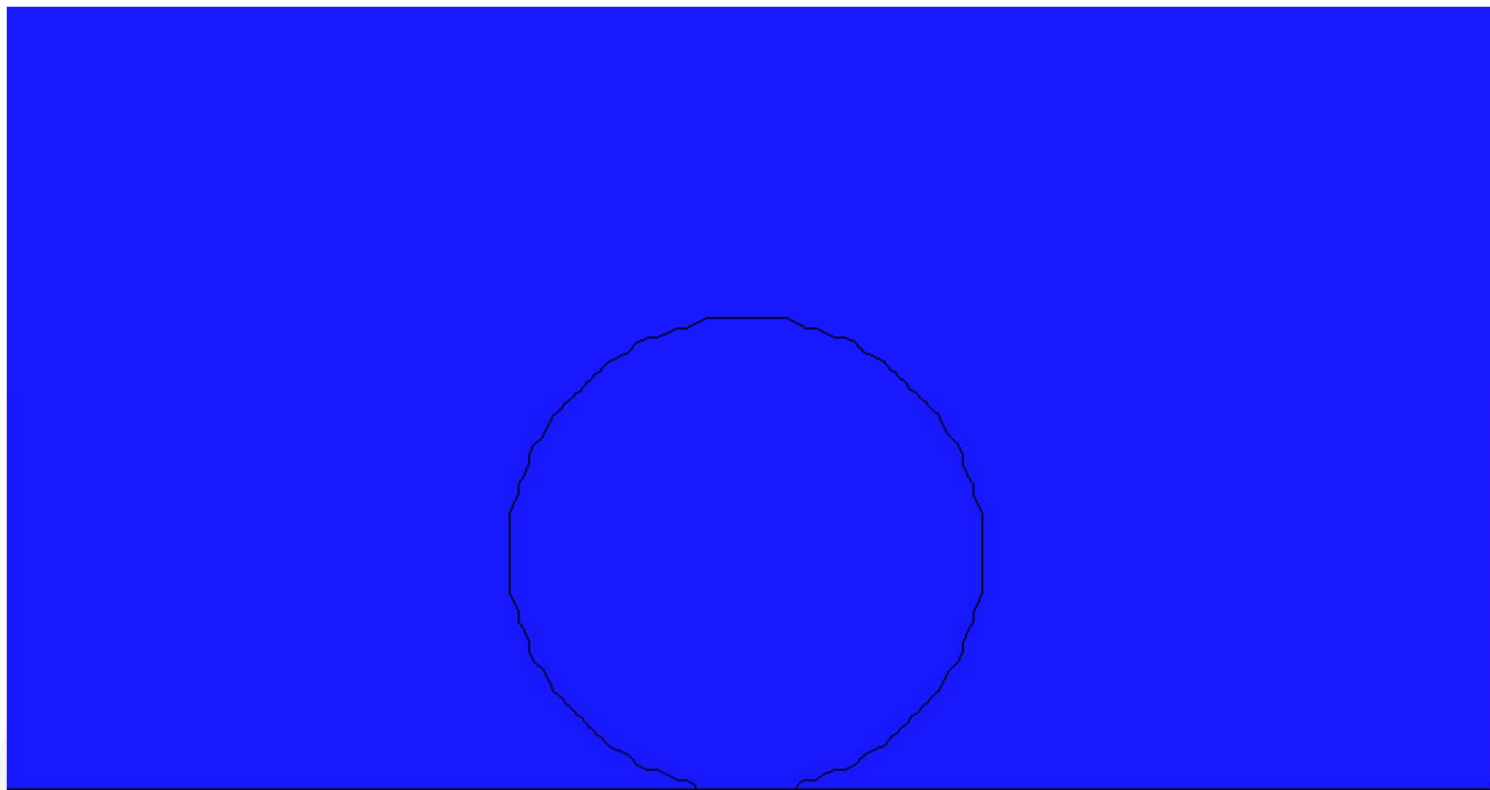
# Generated pressure upon impact

P (GPa)

1.0

Impact conditions:  $V = 350$  m/s,  $d = 500$   $\mu\text{m}$

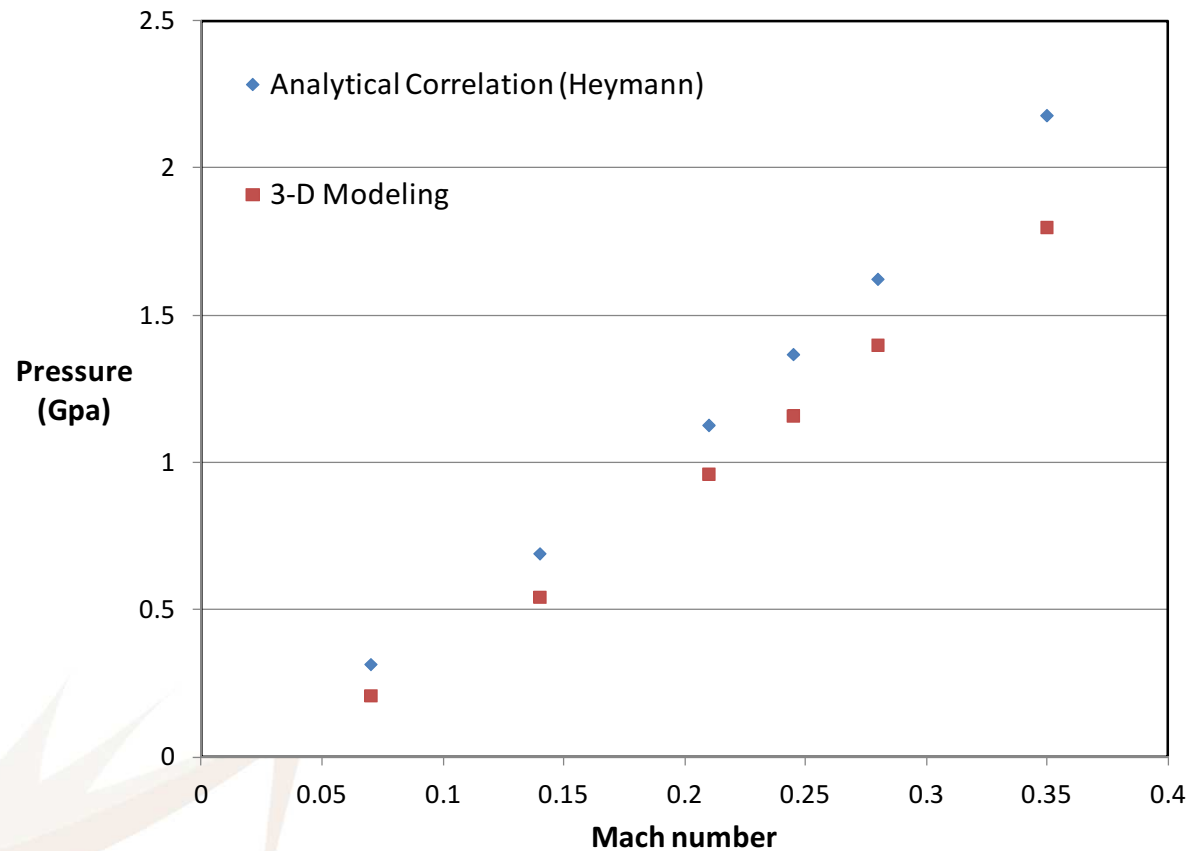
0.5



0.0

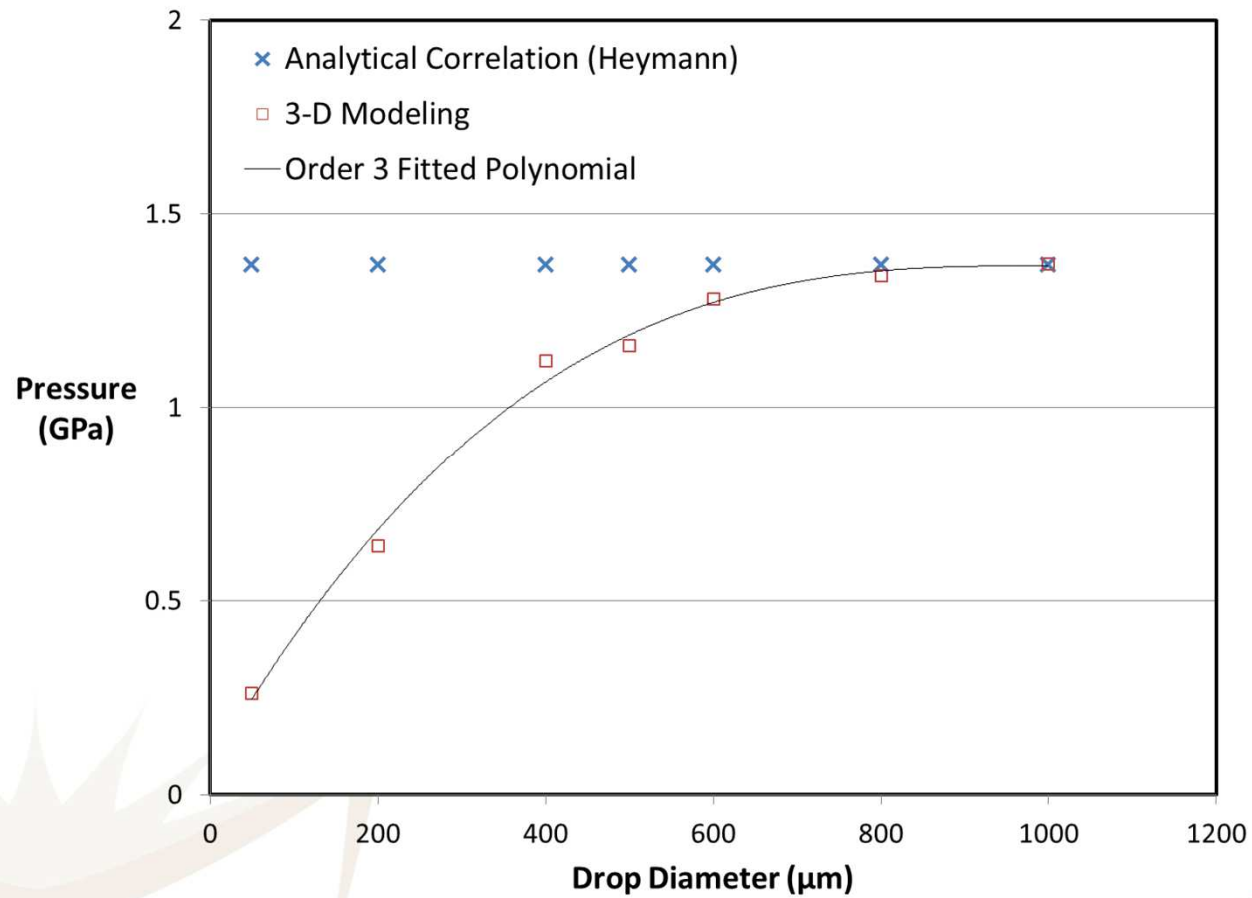
# Results, effect of impact velocity

Impact conditions:  $d=500\ \mu\text{m}$ ,  $V$  varies  
 $\text{Ma}=V/C$ ,  $C$  is sound speed in liquid

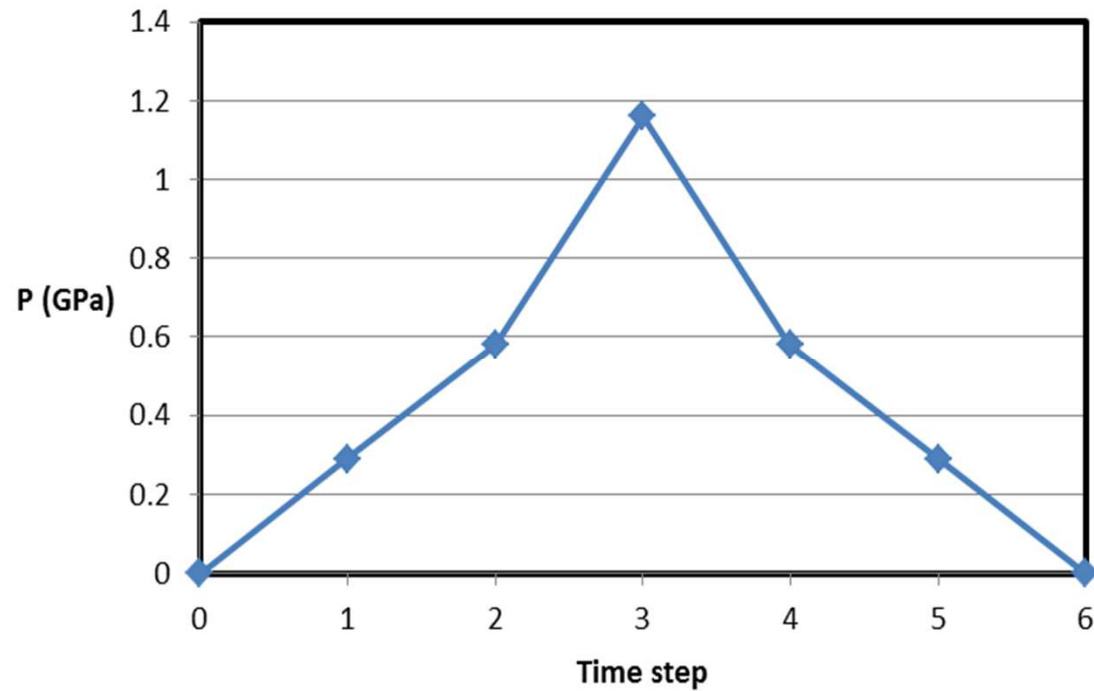


# Results, effect of droplet diameter

Impact conditions:  $V = 350$  m/s,  $d$  varies



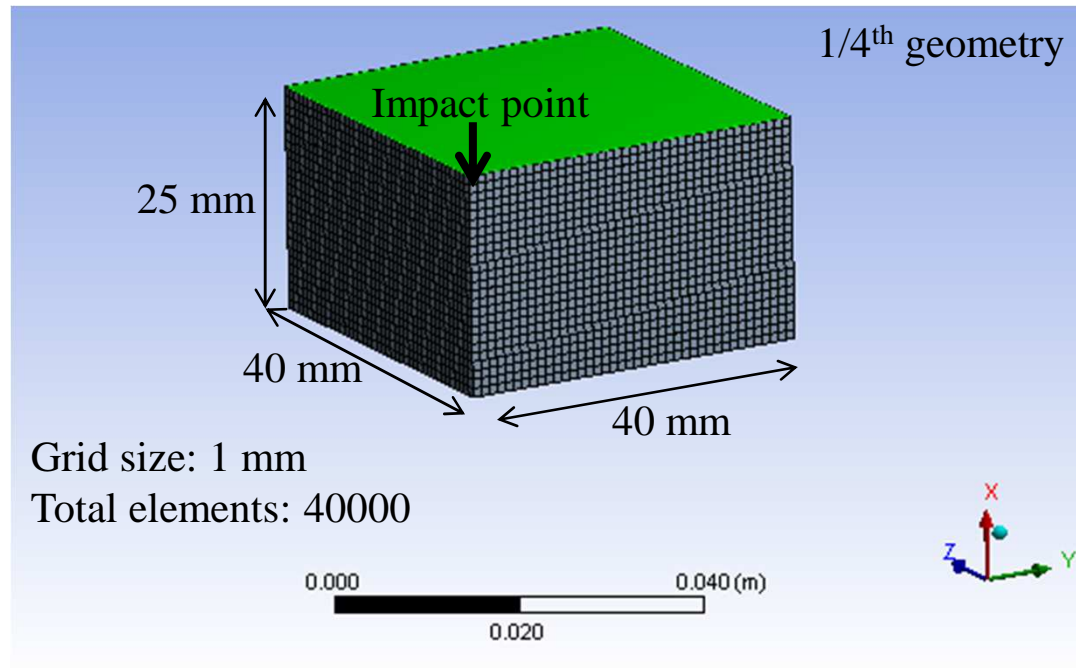
# Imposed pressure history



Time step: 1  $\mu$ s

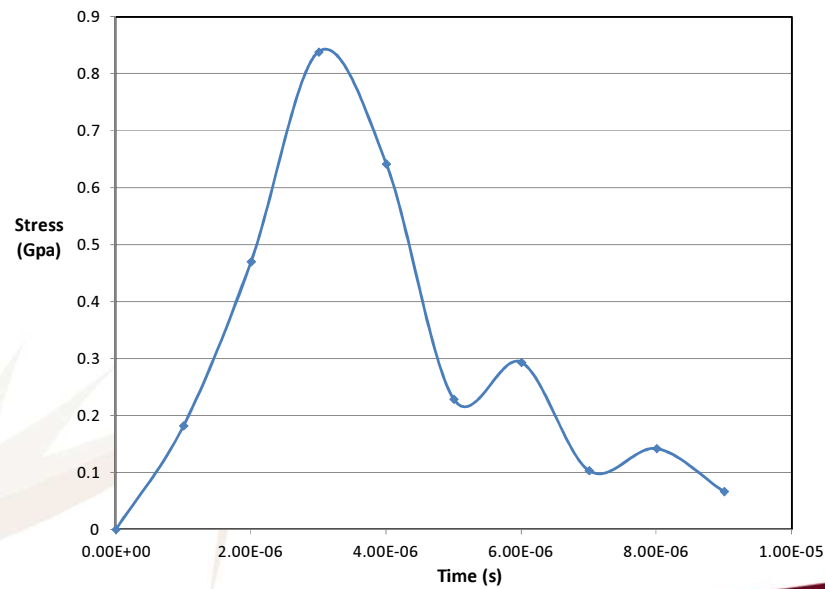
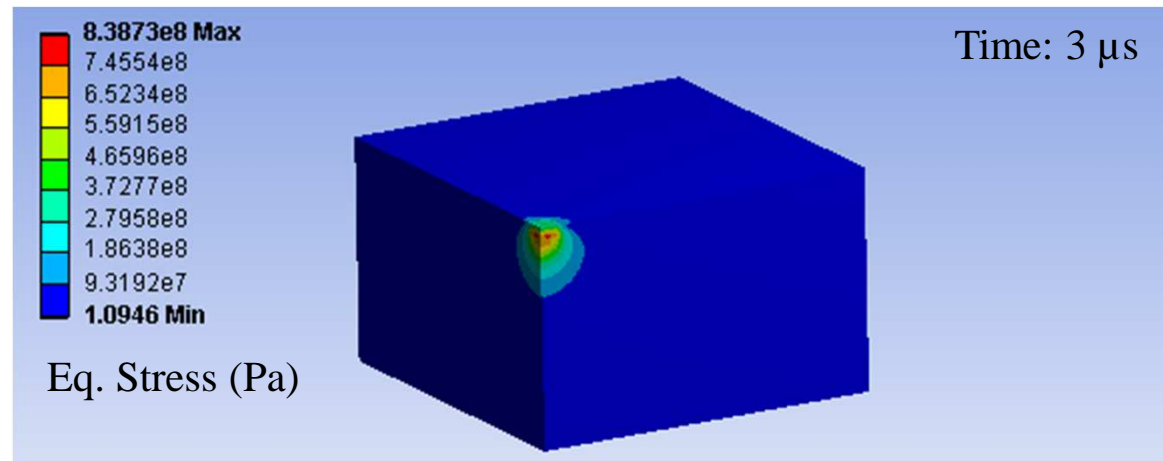


# FEM model

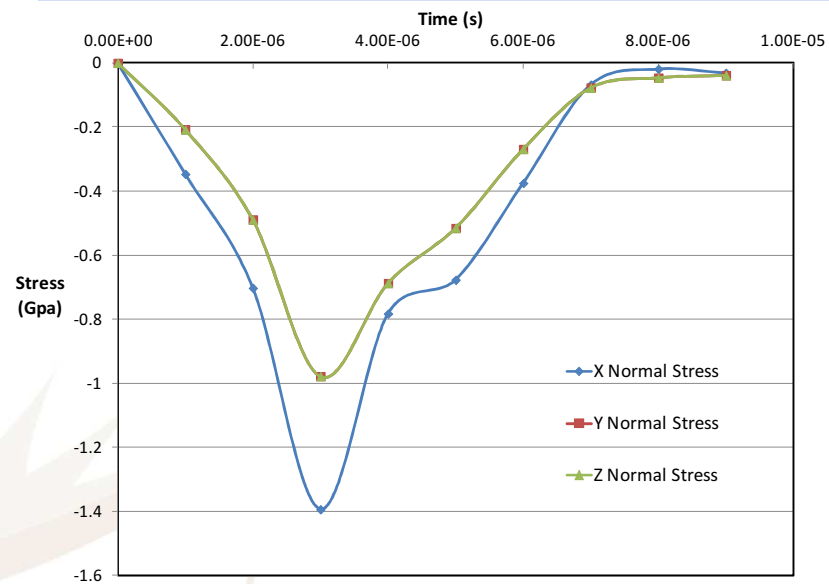
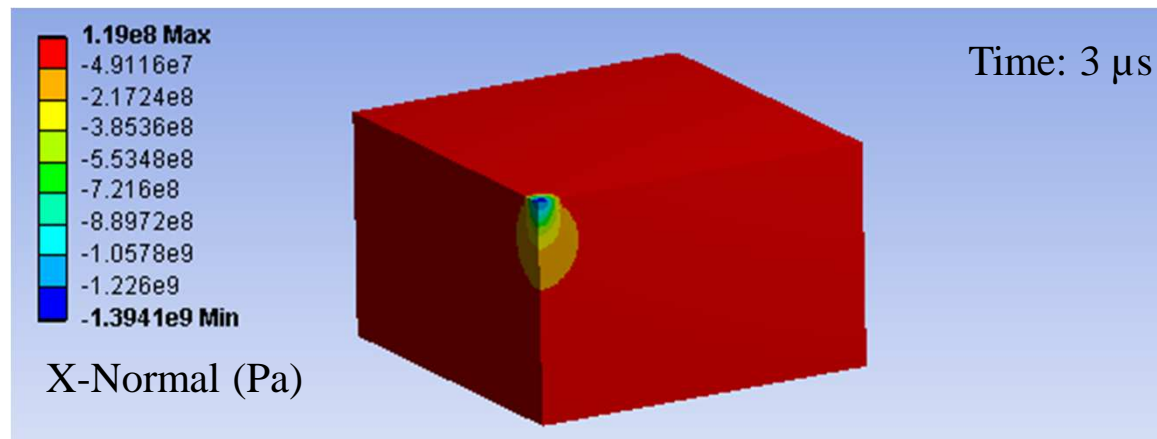


Substrate material: isotropic Ti64		
<b>Young's Modulus</b>	<b>Poisson's Ratio</b>	<b>Bulk Modulus</b>
1.138e+011 Pa	0.342	1.2004e+011 Pa
<b>Tensile Yield Strength</b>	<b>Tensile Ultimate Strength</b>	<b>Shear Modulus</b>
8.8e+008 Pa	9.5e+008 Pa	4.2399e+010 Pa

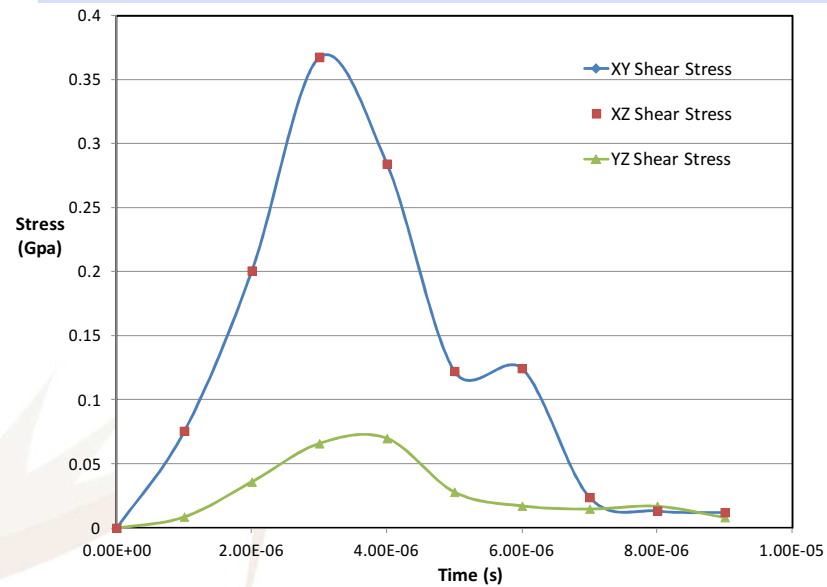
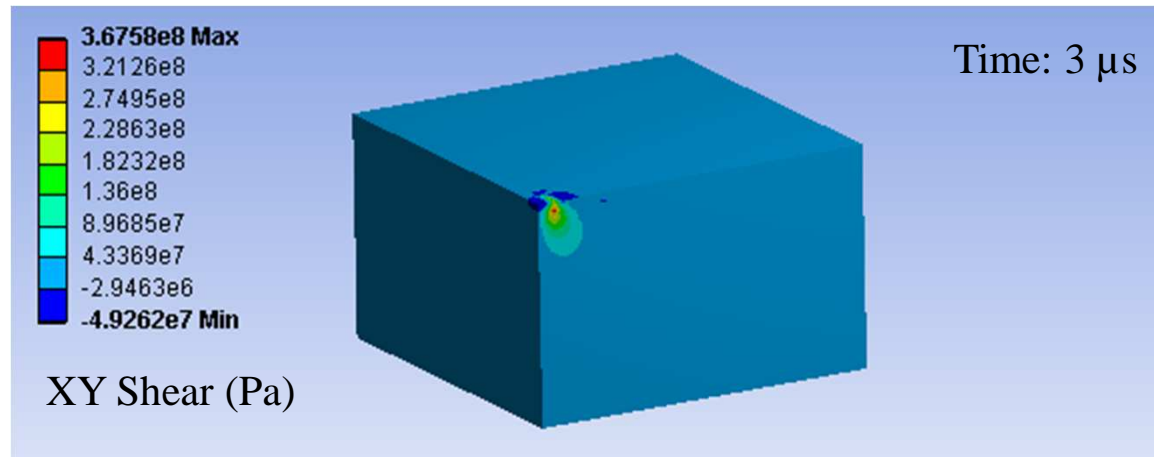
# Equivalent Stress



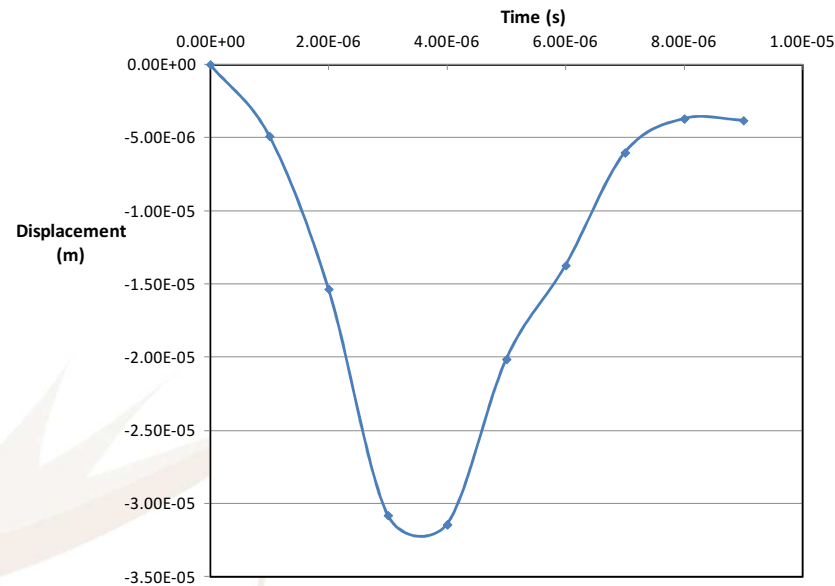
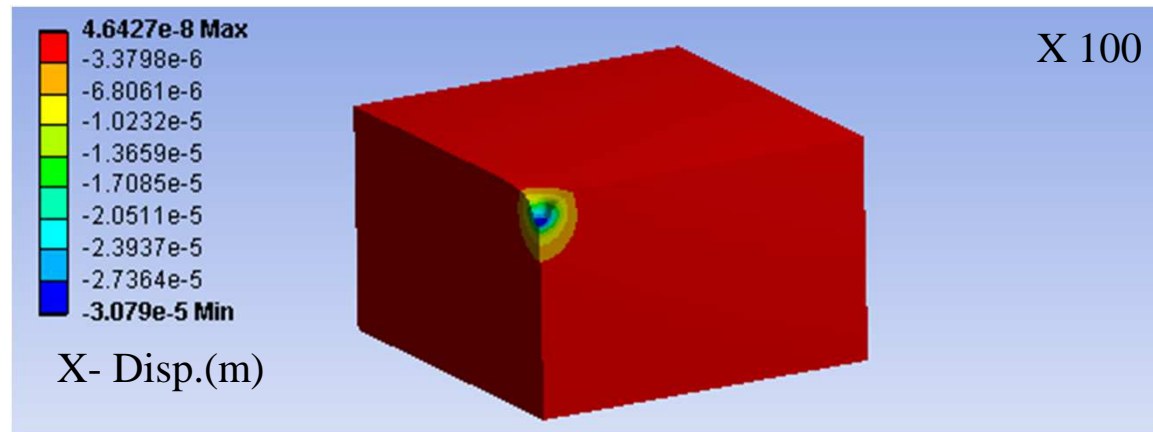
# Normal Stress



# Shear Stress



# Axial displacement



# Conclusions

- Typical compressible droplet impact:
  - Diameter=0.5 mm, velocity=350 m/s
  - Generated peak pressure: 1.2 Gpa
- Elastic Ti64 response to the impact:
  - Max. equivalent stress: 0.8 GPa
  - Max. normal stress: 1.4 GPa
  - Max. shear stress: 0.3 Gpa
  - Max. deformation @ center point : 30 microns

Tensile Yield Strength	Tensile Ultimate Strength
0.88 Gpa	0.95 GPa

Thank you!

Questions?



UNIVERSITÉ  
**Concordia**  
UNIVERSITY

[www.concordia.ca](http://www.concordia.ca)

