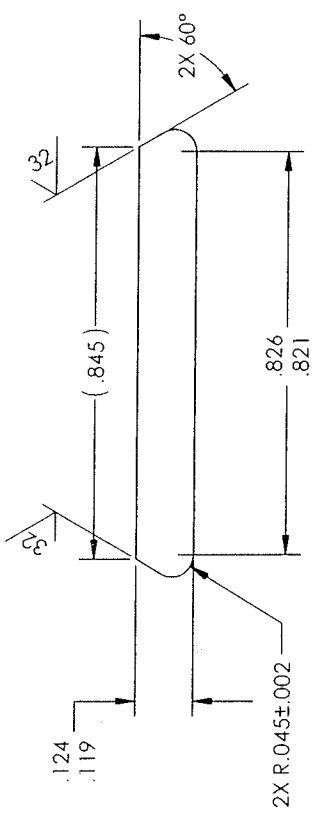
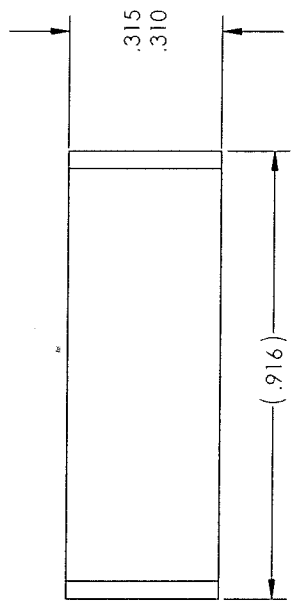
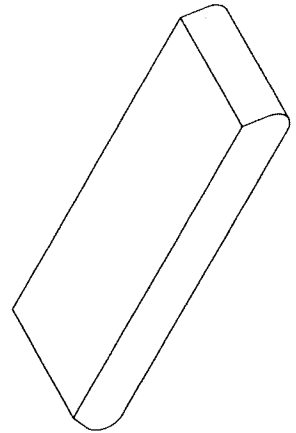


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REVISIONS		DATE	APPROVED
SCOPE	REV.	DESCRIPTION	
	01		8/11/2011
	-		2/17/2012



Material	RPM	Max Speed
Ti 6/4 (annealed)	14500	m/s 366
17-4 PH H1150 condition	14500	366
15-5 PH H1150 condition	14500	366
Stellite 6	14500	366
In 718	14500	366

 BARROUR STOCKWELL INCORPORATED	CAD GENERATED DRAWING DID NOT MANUALLY UPDATE	APPROVALS DATE 8-9-11
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS .015 FRACTIONS 1/32 ANGLES .005 HOLE POSITION .005	CHECKED KM 2-17-12
MFG PART PRODUCTION 	MATERIAL FINISH HARDNESS	SEE TABLE 125 RMS NONE
FLAT SAMPLE		REV. 12295-02 12295-02 - Flat Sample

- NOTES:
- BREAK ALL SHARP EDGES R0.02 MAX.
 - MAX CORNER RADIUS 0.01 UNLESS OTHERWISE NOTED
 - DEBURR ALL DRILLED AND TAPPED HOLES Ø 1/32 OVERSIZE
 - ALL DIAMETERS TO BE CONCENTRIC WITHIN 0.005.

8 7 6 5 4 3 2 1

F E D C B A

1 2 3 4 5 6 7 8

Sheet of 1